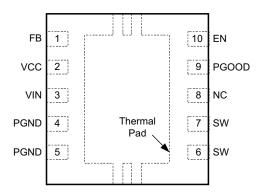


5V 输入或 3.3V 输入, 3A 完全集成转换器

查询样品: TPS51313

特性

- 输入电压 VIN 范围: 3.1V 至 5.5V
- 偏置电压 VCC 范围: 3.1V 至 5.5V
- 输出电压范围: 0.6V 至 3.3V
- 0.6V, 1% 电压基准精度
- 开关频率: 1MHz
- 无需外部补偿
- 固定电压伺服器软启动功能
- 过热保护



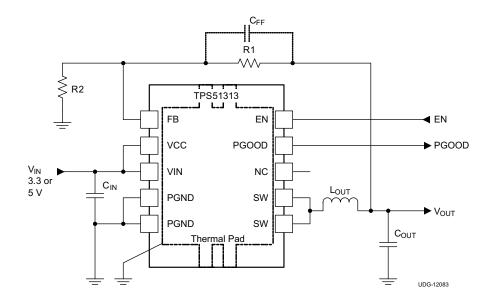
应用范围

- 离散图形 PCle® PEX 轨
- 低压负载点 (POL) 电源轨

说明

TPS51313 是一款针对低压负载点应用的易于使用的、完全集成、同步降压转换器。 它被设计成符合 NVIDIA ™ OpenVreg 类型 0 技术规范,其中包括对封装和封装尺寸的要求。 它在输出电压介于 0.6V 至 3.3V 之间时支持 3A(最大值)直流输出电流。 D-CAP2™ 模式适应、恒定接通时间控制(开关频率 1MHz)可在使用全陶瓷输出电容器设计时实现小封装尺寸并提供一个低外部组件数量。 此器件还在轻负载条件下特有自动跳跃功能、预偏置启动和内部固定软启动时间。 当器件被禁用时,输出电容器通过内部电阻器放电。 TPS51313 采用 3mm × 3mm,10 引脚 DRC 封装(符合 RoHs 环保标准且无铅),额定温度范围为 -10°C 至 85°C。

简化的应用



lack

Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

D-CAP2 is a trademark of Texas Instruments. NVIDIA is a trademark of NVIDIA, Incorporated. PCIe is a registered trademark of PLX Technology, Inc. ZHCSAE8 -SEPTEMBER 2012 www.ti.com.cn





This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION(1)

T _A	PACKAGE	ORDERABLE DEVICE NUMBER PINS		OUTPUT SUPPLY	MINIMUM QUANTITY	ECO PLAN
10°C to 05°C	Plantin CON (DDC)	TPS51313DRCR	10	Tape and reel	3000	Green (RoHS and
–10°C to 85°C	Plastic SON (DRC)	TPS51313DRCT 10		Mini reel	250	no Pb/Br)

⁽¹⁾ For the most current package and ordering information see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

ABSOLUTE MAXIMUM RATINGS(1)

		VALU	VALUE			
	VIN, VCC	-0.3	6.0			
	SW	-2.0	6.0			
Input voltage range ⁽²⁾	SW (transient 20nsec)	-3.0	8.5	V		
	EN	-0.3	6.0			
	FB	-1	3.6			
Output voltage range ⁽²⁾	put voltage range (2) PGOOD		6.0	V		
Junction temperature, T _J			125	°C		
Storage temperature, T _{stg}	Storage temperature, T _{stg}					

⁽¹⁾ Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

THERMAL INFORMATION

	THERMAL METRIC ⁽¹⁾	TPS51313	LINUTO
	THERMAL METRIC	DRC (10-PIN)	UNITS
θ_{JA}	Junction-to-ambient thermal resistance	42.4	
θ_{JCtop}	Junction-to-case (top) thermal resistance	53.9	
θ_{JB}	Junction-to-board thermal resistance	18.1	00/1/1
ΨЈТ	Junction-to-top characterization parameter	1.1	°C/W
ΨЈВ	Junction-to-board characterization parameter	18.3	
θ_{JCbot}	Junction-to-case (bottom) thermal resistance	6.3	

(1) 有关传统和新的热 度量的更多信息,请参阅IC 封装热度量应用报告, SPRA953。

RECOMMENDED OPERATING CONDITIONS

		MIN	MAX	UNIT
Input valtage range	VIN, VCC	-0.1	5.5	
	SW	-0.1	5.5	V
Input voltage range	EN	-0.1	5.5	V
	FB	-0.1	3.5	
Output voltage range PGOOD		-0.1	5.5	V
Operating free-air temperat	-10	85	°C	

⁽²⁾ All voltage values are with respect to the network ground terminal unless otherwise noted.



ELECTRICAL CHARACTERISTICS

Over operating free-air temperature range, V_{IN} = 5 V, V_{CC} = 5 V, V_{EN} = 3.3 V (unless otherwise noted).

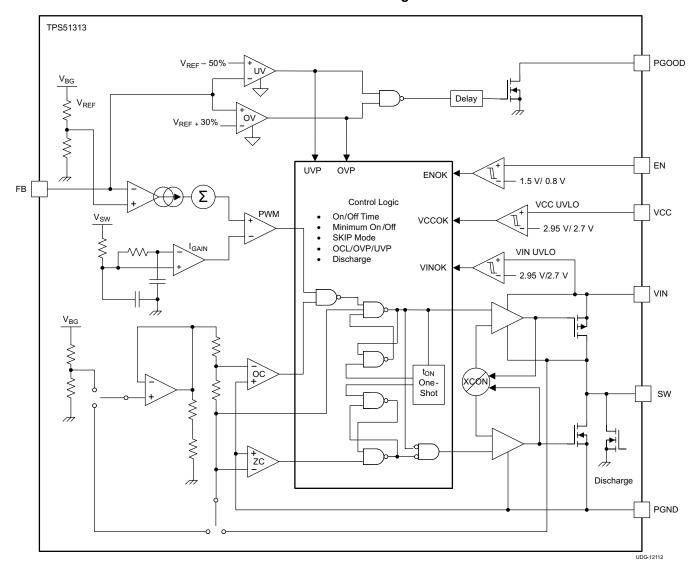
	PARAMETER	TEST CONDITION	MIN	TYP	MAX	UNIT
SUPPLY VO	DLTAGE					
V _{IN}	Supply voltage		3.1		5.5	V
V _{CC}	Supply voltage		3.1		5.5	V
SUPPLY CU	IRRENT					
I _{IN}	Input voltage supply current	EN = High			100	μA
I _{SD}	Input voltage shutdown current	EN = Low			12	μΑ
I _{VCC(in)}	VCC supply current	EN = High		700		μΑ
I _{VCC(sd)}	VCC shutdown current	EN = Low, T _A = 25°C			20	μΑ
VFB REFER	NCE VOLTAGE	·	1			
V _{FBREF}	Reference voltage			0.6		V
V _{FBREFTOL}	Reference voltage tolerance	T _A = 25°C	-1%		1%	
I _{FB}	Feedback pin leakage current		-100		100	nA
SMPS FREG	QUENCY		U.			
f _{SW}	Switching frequency	EVM close loop measurement. $V_{IN} = 5 \text{ V}$, $V_{OUT} = 1.05 \text{ V}$, $I_{OUT} = 3 \text{ A}$		1		MHz
t _{OFF(min)}	Minimum off-time		110	190	270	ns
	D = - 4t' (1)	SW node high, V _{IN} = 5 V		9		
t _{DEAD}	Deadtime ⁽¹⁾	SW node low, V _{IN} = 5 V		10		ns
LOGIC THR	ESHOLD		U.			
V _{LL}	EN low-level voltage				0.8	V
V_{LH}	EN high-level voltage		1.5			V
I _{LLK}	EN input leakage current	V _{IN} = V _{CC} = 3.3 V	-3	1	3	μΑ
SOFT STAR	rt					
t _{SS}	Soft-start time ⁽¹⁾	V _{FB} rising from 0 V to 0.6 V		300		μs
PGOOD CO	MPARATOR				I	-
		PGOOD out to higher w/r/t V _{FB}		130%		
V_{PGTH}	PGOOD threshold	PGOOD out to lower w/r/t V _{FB}		50%		
t _{PGDLY}	PGOOD high delay time	Delay for PGOOD in, after EN = Hi		1.3		ms
I _{PGLK}	PGOOD leakage current		-1	0	1	μA
CURRENT [I	
I _{OCL}	Current limit threshold	Valley current limit, $V_{IN} = V_{CC} = 3.3 \text{ V}$, $T_A = 25^{\circ}\text{C}$	4.8			Α
PROTECTIO	DNS					
· · · · · · · · · · · · · · · · · · ·	\/ N \/ O there should realty as	Wake-up	2.85	2.95	3.05	
V_{IN_UVLO}	VIN UVLO threshold voltage	Shutdown	2.6	2.7	2.8	.,
\/	\(\(\C \) \\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Wake-up	2.85	2.95	3.05	V
V _{CC_UVLO}	VCC UVLO threshold voltage	Shutdown	2.6	2.7	2.8	
V _{OVP}	OVP threshold voltage	OVP detect voltage, overdrive = 100 mV		130%		
t _{OVP}	OVP delay time	Overdrive = 100 mV		1.9		μs
V _{UVP}	UVP threshold voltage	UVP detect voltage, overdrive = 100 mV		50%		
t _{UVPDLY}	UVP delay time	Overdrive = 100 mV		2.4		μs
SW PULL D		1	I.		Į.	•
R _{SWPD}	Switch node pull down resistance	EN = Lo		260		Ω
	SHUTDOWN	1				
IHERMAL						
THERMAL	Thermal shutdown threshold ⁽¹⁾	Shutdown temperature		145		°C

⁽¹⁾ Specified by design. Not production tested.

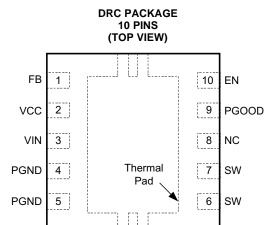


DEVICE INFORMATION

Functional Block Diagram



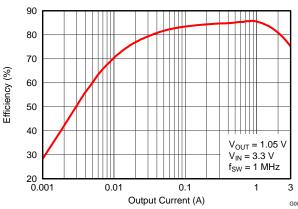




PIN FUNCTIONS

PIN		1/0	DESCRIPTION						
NAME	NO.	I/O	SCRIPTION						
EN	10	I	Enable function for the switched-mode power supply (SMPS) (3.3-V logic compatible)						
FB	1	I	Voltage feedback. Also used for OVP, UVP and PGOOD determination.						
NC	8	I	No connect. Make no external connection to this pin.						
DOND	4		Davies weared						
PGND -	5		Device ground						
PGOOD	9	0	Power good indicator. Requires external pull-up resistor.						
SW -	6		Switching node output. Connect to external inductor. Also serve as current sensing negative input for over						
SVV	7	ı	current protection purpose						
VCC	2		Power supply for analog circuit.						
VIN	3]	Main power conversion input and gate-drive voltage supply for output FETs.						
Thermal Pa	ad		Connect to PGND.						

TYPICAL CHARACTERISTICS



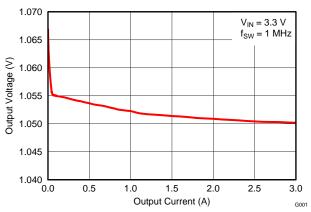
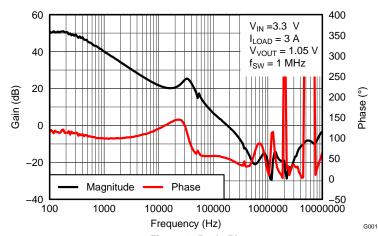
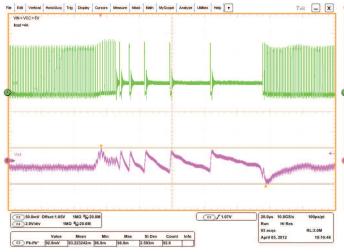


Figure 1. Efficiency vs. Output Current

Figure 2. DC Load Regulation







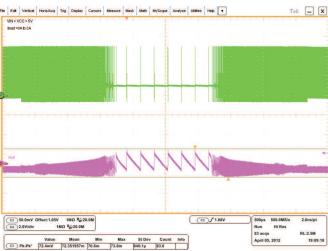


Figure 4. Fast 0-A to 3-A Transient Response

Figure 5. Slow 0-A to 3-A Transient Response



APPLICATION INFORMATION

Functional Overview

TPS51313 is a D-CAP2 mode adaptive on time converter with internal integrator. Monolithically integrate high side and low side FET supports output current to a maximum of 3-ADC. The converter automatically runs in discontinuous conduction mode to optimize light load efficiency. A switching frequency of 1-MHz enables optimization of the power train for the cost, size and efficiency performance of the design.

PWM Operation

The PWM operation is comprised of three separate loops, A, B and C as shown in Figure 6.

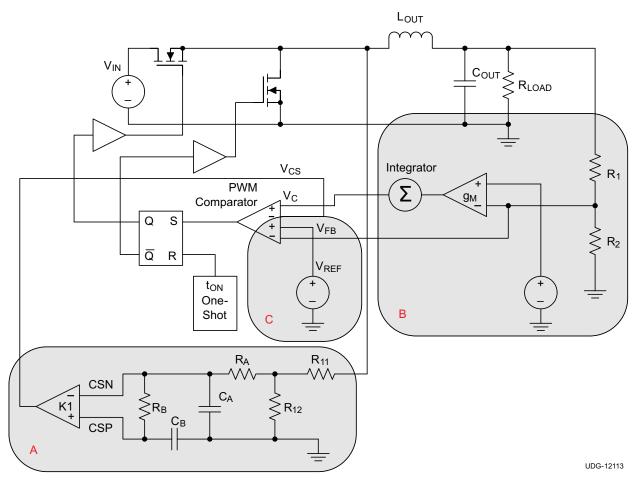


Figure 6. PWM Operation

Internal Current Loop (A)

Loop A is the internal current loop. The current information is sampled, divided and averaged at the SW node. The RC time constant and the gain of the current sense amplifier is chosen to cover the wide range of power stage design intended for this application.

Internal Voltage Loop (B)

Loop B is the internal voltage loop. The feedback voltage information is compared to the voltage reference at the input of the g_M amplifier, the internal integrator is designed to provide a zero at the double pole location to boost phase margin at the desired crossover frequency.

TEXAS INSTRUMENTS

Fast Feedforward Loop (C)

Loop C is the additional loop that acts a direct fast feedforward loop to enhance the transient response.

In steady state operation as shown in Figure 7, the on time is initiated by the interaction of the three loops mentioned above. When the $(V_C - V_{CS})$ is rising above threshold defined by $(V_{FB} - V_{REF})$, the PWM comparator issues the on time pulse after the propagation delay. The demand of on time occurs when the artificial current has reached the valley point. The load regulation is maintained by the integrator provided by the g_M amplifier and internal integrator.

In transient operation as shown in Figure 8, the benefit of this topology is becoming evident. In an all MLCC output configuration, especially when the output capacitance is low, when the load step is applied, the output voltage is immediately discharged to try to keep the load demand. The immediate reflection of the load demand is instantly reflected in the FB voltage. The $(V_{FB}-V_{REF})$ is thus served as a termination voltage level for the $(V_{C}-V_{CS})$, thus modulating the initiation of the on time. The transient response can be improved further by amplifying the difference between V_{FB} and the V_{REF} reference.

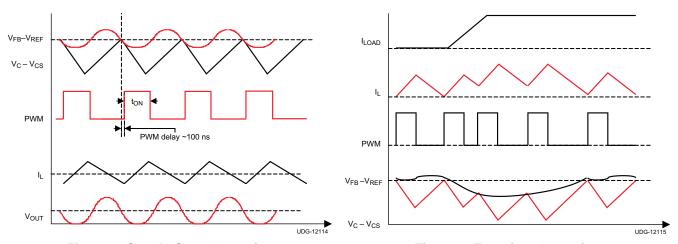


Figure 7. Steady-State Operation

Figure 8. Transient Operation

PWM Frequency

The TPS51313 operates at a switching frequency of 1 MHz.

Light Load Power Saving Features

The TPS51313 offers an automatic pulse-skipping feature to provide excellent efficiency over the entire load range. The converter senses the current when the low-side FET is on and prevents negative current flow by turning off the low side FET. This saves power by eliminating re-circulation of the inductor current. When the bottom FET is turned off, the converter enters discontinuous mode, and the switching frequency decreases, reducing switching loss.

Power Sequences

TPS51313 initiates the soft-start process when the EN, VIN and VCC pins are ready. The soft-start time 300 μ s when the reference voltage is between 0 V and 0.6 VREF. The actual output ramp-up time is the same as that of the VREF start-up time, which is 300 μ s.

Power Good Signal

The TPS51313 has one open-drain power good (PGOOD) pin. During initial startup, there is a 1.3-ms power good high propagation delay after EN goes high. The PGOOD de-asserts when the EN is pulled low or an undervoltage condition on VCC or VIN or any other faults (such as V_{OUT}, UVP, OCP, OVP) that require latch off action is detected.

Protection Features

The TPS51313 offers many features to protect the converter power chain as well as the system electronics.



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Input Undervoltage Protection on V_{CC} and V_{IN} (UVLO)

The TPS51313 continuously monitor the voltage on the V_{CC} and V_{IN} to ensure the voltage level is high enough to bias the converter properly and to provide sufficient gate drive potential to maintain high efficiency for the converter. The converter starts with V_{CC} and V_{IN} approximately 2.95 V and has a nominal of 250 mV of hysteresis, assuming EN is above the logic threshold level. If the UVLO level is reached for either V_{CC} or V_{IN} , the converter transitions the SW node into a tri-state and remains off until the device is reset by both V_{CC} and V_{IN} reaches 2.95 V (nominal). The PGOOD is deasserted when UVLO is detected and remains low until the device is reset. The device resumes operation when VIN recoveres to 2.95 V (nominal).

Output Overvoltage Protection (OVP)

The TPS51313 has OVP protection circuit. An OVP event is detected when the FB voltage is approximately 130% x 0.6VREF. In this case, the converter de-asserts the PGOOD signal and performs the overvoltage protection function. The converter latches off both high-side and low-side FET (after a typical delay of 1.9 μ s) and remains in this state until the device is reset by EN, or V_{CC} or V_{IN} .

Output Undervoltage Protection (UVP)

Output undervoltage protection works in conjunction wit the current protection described in the Overcurrent and Current Limit Protection section. If the FB voltage drops below 50% x 0.6 V_{REF} , after a delay of 2.4 μ s, the converter latches off. Undervoltage protection can be reset by EN, V_{CC} or V_{IN} .

Overcurrent and Current Limit Protection

The TPS51313 provides an overcurrent protection function. The minimum OCP level is 4.8-A DC. When the current limit is exceeded for consecutive 9 cycles, the converter latches off and remains latched off until it is reset by EN, V_{CC} or V_{IN} .

The TPS51313 also provides current limit protection function. If the sense current is above the OCL setting, the converter delays the next on pulse until the current level drops below the OCL limit. Current limiting occurs on a pulse-by-pulse basis. During a fast or very fast overcurrent event, the output voltage tends to droop until the UVP limit is reached. Then the converter de-asserts the PGOOD signal, and latches off after a delay between 1 μ s and 2 μ s. The converter remains in this state until the device is reset by EN, V_{CC} or V_{IN} .

Thermal Protection

The TPS51313 has an internal temperature sensor. When the die temperature reaches a nominal of 145°C, the device shuts down until the temperature cools by approximately 20°C. Then the converter restarts. The thermal shutdown is an non-latched behavior.

REFERENCE DESIGN

Application Schematic

This section describes a simplified design procedure for a discrete graphics processor PEX rail application using the TPS51313 converter. Figure 9 shows the application schematic..

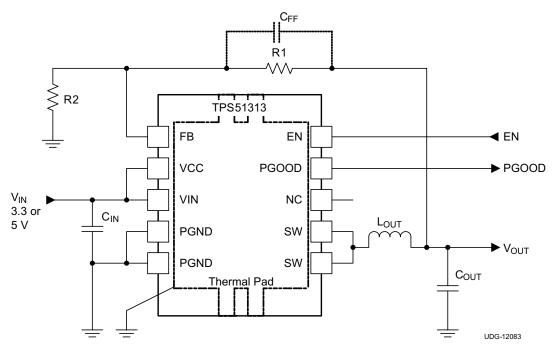


Figure 9. Reference Design Schematic

Table 1. Reference Design List of Materials

FUNCTION	MANUFACTURER	PART NUMBER		
Output Inductor	Vishay	IHLP-1212AB-11		
Coromia Output Conscitors	Panasonic	ECJ2FB0J226M		
Ceramic Output Capacitors	Murata	GRM21BR60J226ME39L		

Design Procedure

Step One. Determine the specifications.

- . The PEX rail requirement provides the following key paramaters.
- V_{OUT} = 1.05 V
- I_{CC(max)} = 3 A
- $\Delta I = 2A$ (transient load step and release)
- di/dt = 2.5A/µs

Step Two. Determine the system parameters.

The input voltage range and operating frequency are of primary interest. For example,

- $V_{IN} = V_{CC} = 3.3 \text{ V}$
- f_{SW} = 1 MHz.
- Maximum height of power chain components = 1.2 mm



Step Three. Set the output voltage.

Use Equation 1 to determine the output voltage.

$$V_{OUT} = V_{REF} \times \frac{(R1 + R2)}{R2}$$
(1)

The output voltage is determined by 0.6-V voltage reference and the resistor dividers (R1 and R2). The output voltage is regulated to the FB pin. For this $V_{OUT} = 1.05$ V, reference design, select R1 = 30 k Ω and R2 = 40 k Ω . (see Figure 9) To improve signal-to-noise performance of the converter, add a small feedforward capacitor (typically approximately 27 pF or less) in parallel with the upper resistor (R1).

Step Four. Determine inductor value and choose inductor.

Smaller inductance yields better transient performance but the consequence is higher ripple and lower efficiency. Higher values have the opposite characteristics. It is common practice to limit the ripple current to 25% to 50% of the maximum current. In this case, use 40%:

$$I_{P-P} = 3A \times 0.4 = 1.2A$$

where

f_{SW} = 1 MHz

•
$$V_{IN} = 3.3 \text{ V}$$

•
$$V_{OUT} = 1.05 \text{ V}$$
 (2)

$$L = \frac{V \times dT}{I_{P-P}} = \left(\frac{\left(V_{IN} - V_{OUT}\right)}{I_{P-P}}\right) \times \left(\frac{V_{OUT}}{\left(f_{SW} \times V_{IN}\right)}\right) = 0.596 \,\mu\text{H}$$
(3)

For this application, a $0.56-\mu H$, $18.7-m\Omega$ inductor from Vishay with part number IHLP-1212AB-11 is chosen. Maximum height for this inductor is 1.2 mm.

Step Five. Determine the output capacitance.

To determine C_{OUT} based on transient and stability requirement, first calculate the minimum output capacitance for a given transient.

Equation 4 and Equation 5 calculate the minimum output capacitance for meeting the transient requirement, which is 33.8-µF assuming a ±3% voltage allowance for load step and release.

$$C_{OUT(min_under)} = \frac{L \times \Delta I_{LOAD(max)}^{2} \times \left(\frac{V_{VOUT} \times t_{SW}}{V_{IN(min)}} + t_{MIN(off)}\right)}{2 \times \Delta V_{LOAD(insert)} \times \left(\left(\frac{V_{IN(min)} - V_{VOUT}}{V_{IN(min)}}\right) \times t_{SW} - t_{MIN(off)}\right) \times V_{VOUT}}$$

$$C_{OUT(min_over)} = \frac{L_{OUT} \times \left(\Delta I_{LOAD(max)}\right)^{2}}{2 \times \Delta V_{LOAD(release)} \times V_{VOUT}}$$
(5)

This design uses 3 22-µF capacitors with consideration of the MLCC derating effect (60% derating for both AC and DC effect).

Step Six. Establishing the internal compensation loop.

The TPS51313 is designed with an internal compensation loop. The internal integrator zero location is approximately 60 kHz. When the power stage double pole frequency contributed by the L_{OUT} and C_{OUT} is less than or equal to that of the zero frequency location, the converter is stable with sufficient margin.

Step Seven. Select decoupling and peripheral components.

For TPS51313 peripheral capacitors use the following minimum value of ceramic capacitance, X5R or better temperature coefficient is recommended. Tighter tolerances and higher voltage ratings are always appropriate.



 V_{CC} and V_{IN} decoupling $\geq 2 \times 10 \mu F$, 6.3 V

Pull up resistor on PGOOD = $100 \text{ k}\Omega$

Step Eight. (Optional) Snubber design for optimizing maximum switch node ringing.

For TPS51313 layout design, if the maximum switch node voltage is above 8.5 V for 20 ns, snubber circuit is recommended to limit the maximum voltage to be within the absolute maximum voltage rating (see Absolute maximum rating table on page 2). A series combination of R and C (where the value of R is approximately 2.2 Ω , and the value of C is approximately 470 pF) from SW node to PGND can be added to achieve effective snubbing for SW node.

Layout Considerations

Good layout is essential for stable power supply operation. Follow these guidelines for an efficient PCB layout.

- Widen the PGND connection area as much as possible.
- Place V_{IN}, V_{CC} decoupling capacitors as close to the device as possible.
- Use wide traces for the VIN, SW and PGND pins. These nodes carry high current and also serve as heat sinks.
- Place FB and voltage setting dividers as close to the device as possible.



PACKAGE OPTION ADDENDUM

10-Dec-2020

PACKAGING INFORMATION

www.ti.com

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TPS51313DRCR	ACTIVE	VSON	DRC	10	3000	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-10 to 85	S51313	Samples
TPS51313DRCT	ACTIVE	VSON	DRC	10	250	RoHS & Green	NIPDAU	Level-2-260C-1 YEAR	-10 to 85	S51313	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (CI) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.





10-Dec-2020

3 x 3, 0.5 mm pitch

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary. Refer to the product data sheet for package details.



INSTRUMENTS www.ti.com



PLASTIC SMALL OUTLINE - NO LEAD



NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

- 4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
- 5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



PLASTIC SMALL OUTLINE - NO LEAD



NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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