

## DRV83x2 Three-Phase PWM Motor Driver

### 1 Features

- High-Efficiency Power Stage (up to 97%) With Low  $R_{DS(on)}$  MOSFETs (80 mΩ at  $T_J = 25^\circ\text{C}$ )
- Operating Supply Voltage up to 50 V (70-A Absolute Maximum)
- DRV8312 (Power Pad Down): up to 3.5-A Continuous Phase Current (6.5-A Peak)
- DRV8332 (Power Pad Up): up to 8-A Continuous Phase Current (13-A Peak)
- Independent Control of Three Phases
- PWM Operating Frequency up to 500 kHz
- Integrated Self-Protection Circuits Including Undervoltage, Overtemperature, Overload, and Short Circuit
- Programmable Cycle-by-Cycle Current Limit Protection
- Independent Supply and Ground Pins for Each Half Bridge
- Intelligent Gate Drive and Cross Conduction Prevention
- No External Snubber or Schottky Diode is Required

### 2 Applications

- BLDC Motors
- Three-Phase Permanent Magnet Synchronous Motors
- Inverters
- Half Bridge Drivers
- Robotic Control Systems

### 3 Description

The DRV83x2 are high-performance, integrated three-phase motor drivers with an advanced protection system.

Because of the low  $R_{DS(on)}$  of the power MOSFETs and intelligent gate drive design, the efficiency of these motor drivers can be up to 97%. This high efficiency the use of smaller power supplies and heatsinks, and the devices are good candidates for energy-efficient applications.

The DRV83x2 require two power supplies, one at 12 V for GVDD and VDD, and another up to 50 V for PVDD. The DRV83x2 can operate at up to 500-kHz switching frequency while still maintaining precise control and high efficiency. The devices also have an innovative protection system safeguarding the device against a wide range of fault conditions that could damage the system. These safeguards are short-circuit protection, overcurrent protection, undervoltage protection, and two-stage thermal protection. The DRV83x2 have a current-limiting circuit that prevents device shutdown during load transients such as motor start-up. A programmable overcurrent detector allows adjustable current limit and protection level to meet different motor requirements.

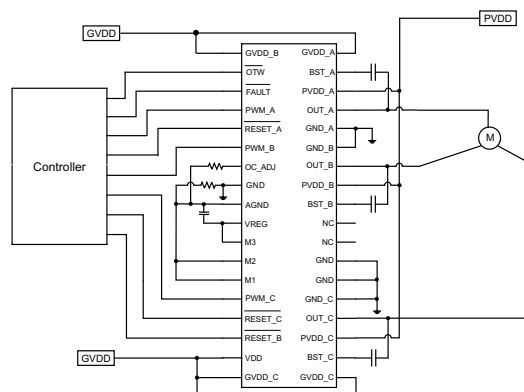
The DRV83x2 have unique independent supply and ground pins for each half-bridge. These pins make it possible to provide current measurement through external shunt resistor and support half bridge drivers with different power supply voltage requirements.

#### Device Information<sup>(1)</sup>

| PART NUMBER | PACKAGE     | BODY SIZE (NOM)     |
|-------------|-------------|---------------------|
| DRV8312     | HTSSOP (44) | 14.00 mm x 6.10 mm  |
| DRV8332     | HSSOP (36)  | 15.90 mm x 11.00 mm |

(1) For all available packages, see the orderable addendum at the end of the data sheet.

### 4 Simplified Application Diagram



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## 5 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

| Changes from Revision D (January 2014) to Revision E  | Page     |
|---|----------|
| • Added ESD Ratings table, Features Description section, Device Functional Modes, Application and Implementation section, Power Supply Recommendations section, Layout section, Device and Documentation Support section..... | <b>1</b> |

| Changes from Revision C (October 2013) to Revision D   | Page      |
|--|-----------|
| • Changed GND_A, GND_B, and GND_C pins description to remove text "requires close decoupling capacitor to ground". | <b>4</b>  |
| • Changed M2 pin description From: Mode selection pin .....  | <b>4</b>  |
| • Added the THERMAL INFORMATION table .....  | <b>7</b>  |
| • Added text to the Overcurrent (OC) Protection section - "It is important to note..." .....                       | <b>12</b> |
| • Added text to the Overcurrent (OC) Protection section - "The values in Table 2 show typical..." .....            | <b>12</b> |

| Changes from Revision B (September 2013) to Revision C  | Page      |
|---|-----------|
| • Changed text in the Overcurrent (OC) Protection section From: "cause the device to shutdown immediately." To: "cause the device to shutdown." ..... | <b>12</b> |
| • Changed Changed text in the Overcurrent (OC) Protection section From: "RESET_B, and / or must be asserted." To: ", and must be asserted" .....      | <b>12</b> |
| • Changed paragraph in the DEVICE RESET "A rising-edge transition..." .....   | <b>13</b> |

| Changes from Revision A (July 2013) to Revision B  | Page     |
|--|----------|
| • Changed the description of pin M3 From: AGND connection is recommended To: VREG connection is recommended..... | <b>4</b> |

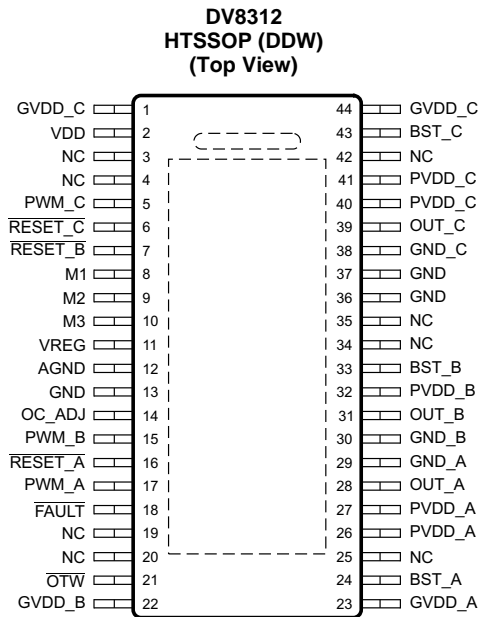
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**Changes from Original (May 2010) to Revision A**

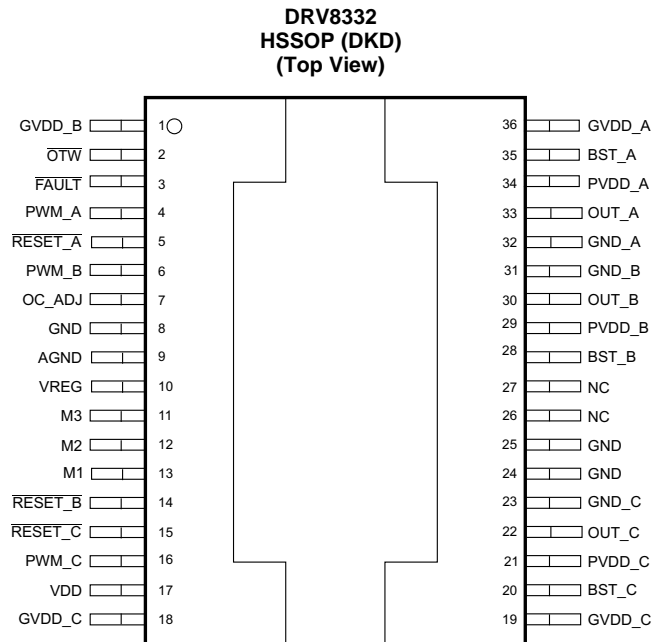
**Page**

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- Changed text in the OC\_ADJ Pin section From: "For accurate control of the oeovercurrent protection..." To: "For accurate control of the overcurrent protection..." ..... [24](#)
-

## 6 Pin Configuration and Functions



DRV8312: 44-pin TSSOP power pad down DDW package. This package contains a thermal pad that is located on the bottom side of the device for dissipating heat through PCB.



DRV8332: 36-pin PSOP3 DKD package. This package contains a thick heat slug that is located on the top side of the device for dissipating heat through heatsink.

### Pin Functions

| PIN    |                              |         | I/O TYPE <sup>(1)</sup> | DESCRIPTION   |
|--------|------------------------------|---------|-------------------------|---|
| NAME   | DRV8312                      | DRV8332 |                         |   |
| AGND   | 12                           | 9       | P                       | Analog ground   |
| BST_A  | 24                           | 35      | P                       | High side bootstrap supply (BST), external capacitor to OUT_A required  |
| BST_B  | 33                           | 28      | P                       | High side bootstrap supply (BST), external capacitor to OUT_B required  |
| BST_C  | 43                           | 20      | P                       | High side bootstrap supply (BST), external capacitor to OUT_C required  |
| GND    | 13, 36, 37                   | 8       | P                       | Ground  |
| GND_A  | 29                           | 32      | P                       | Power ground for half-bridge A  |
| GND_B  | 30                           | 31      | P                       | Power ground for half-bridge B  |
| GND_C  | 38                           | 23      | P                       | Power ground for half-bridge C  |
| GVDD_A | 23                           | 36      | P                       | Gate-drive voltage supply   |
| GVDD_B | 22                           | 1       | P                       | Gate-drive voltage supply   |
| GVDD_C | 1, 44                        | 18, 19  | P                       | Gate-drive voltage supply   |
| M1     | 8                            | 13      | I                       | Mode selection pin  |
| M2     | 9                            | 12      | I                       | Reserved mode selection pin. AGND connection is recommended   |
| M3     | 10                           | 11      | I                       | Reserved mode selection pin, VREG connection is recommended   |
| NC     | 3, 4, 19, 20, 25, 34, 35, 42 | 26, 27  | -                       | No connection pin. Ground connection is recommended   |
| OC_ADJ | 14                           | 7       | O                       | Analog overcurrent programming pin, requires resistor to AGND   |
| OTW    | 21                           | 2       | O                       | Overtemperature warning signal, open-drain, active-low. An internal pullup resistor to VREG (3.3 V) is provided on output. Level compliance for 5-V logic can be obtained by adding external pullup resistor to 5 V |
| OUT_A  | 28                           | 33      | O                       | Output, half-bridge A   |
| OUT_B  | 31                           | 30      | O                       | Output, half-bridge B   |
| OUT_C  | 39                           | 22      | O                       | Output, half-bridge C   |

(1) I = input, O = output, P = power, T = thermal

### Pin Functions (continued)

| PIN         |         |         | I/O TYPE <sup>(1)</sup> | DESCRIPTION   |
|-------------|---------|---------|-------------------------|---|
| NAME        | DRV8312 | DRV8332 |                         |   |
| PVDD_A      | 26, 27  | 34      | P                       | Power supply input for half-bridge A requires close decoupling capacitor to ground.   |
| PVDD_B      | 32      | 29      | P                       | Power supply input for half-bridge B requires close decoupling capacitor to ground.   |
| PVDD_C      | 40, 41  | 21      | P                       | Power supply input for half-bridge C requires close decoupling capacitor to ground.   |
| PWM_A       | 17      | 4       | I                       | Input signal for half-bridge A  |
| PWM_B       | 15      | 6       | I                       | Input signal for half-bridge B  |
| PWM_C       | 5       | 16      | I                       | Input signal for half-bridge C  |
| RESET_A     | 16      | 5       | I                       | Reset signal for half-bridge A, active-low  |
| RESET_B     | 7       | 15      | I                       | Reset signal for half-bridge B, active-low  |
| RESET_C     | 6       | 15      | I                       | Reset signal for half-bridge C, active-low  |
| FAULT       | 18      | 3       | O                       | Fault signal, open-drain, active-low. An internal pullup resistor to VREG (3.3 V) is provided on output. Level compliance for 5-V logic can be obtained by adding external pullup resistor to 5 V |
| VDD         | 2       | 17      | P                       | Power supply for digital voltage regulator requires capacitor to ground for decoupling.   |
| VREG        | 11      | 10      | P                       | Digital regulator supply filter pin requires 0.1-μF capacitor to AGND.  |
| THERMAL PAD | --      | N/A     | T                       | Solder the exposed thermal pad at the bottom of the DRV8312DDW package to the landing pad on the PCB. Connect the landing pad through vias to large ground plate for better thermal dissipation.  |
| HEAT SLUG   | N/A     | --      | T                       | Mount heatsink with thermal interface to the heat slug on the top of the DRV8332DKD package to improve thermal dissipation.   |

### Mode Selection Pins

| MODE PINS |    |    | DESCRIPTION   |
|-----------|----|----|---|
| M3        | M2 | M1 |   |
| 1         | 0  | 0  | Three-phase or three half bridges with cycle-by-cycle current limit                           |
| 1         | 0  | 1  | Three-phase or three half bridges with OC latching shutdown (no cycle-by-cycle current limit) |
| 0         | x  | x  | Reserved  |

## 7 Specifications

### 7.1 Absolute Maximum Ratings

Over operating free-air temperature range unless otherwise noted<sup>(1)</sup>

|   | MIN  | MAX        | UNIT |
|---|------|------------|------|
| VDD to GND  | −0.3 | 13.2       | V    |
| GVDD_X to GND   | −0.3 | 13.2       | V    |
| PVDD_X to GND_X <sup>(2)</sup>  | −0.3 | 70         | V    |
| OUT_X to GND_X <sup>(2)</sup>   | −0.3 | 70         | V    |
| BST_X to GND_X <sup>(2)</sup>   | −0.3 | 80         | V    |
| Transient peak output current (per pin), pulse width limited by internal overcurrent protection circuit |      | 16         | A    |
| Transient peak output current for latch shut down (per pin)   |      | 20         | A    |
| VREG to AGND  | −0.3 | 4.2        | V    |
| GND_X to GND  | −0.3 | 0.3        | V    |
| GND to AGND   | −0.3 | 0.3        | V    |
| PWM_X, RESET_X to GND   | −0.3 | VREG + 0.5 | V    |
| OC_ADJ, M1, M2, M3 to AGND  | −0.3 | 4.2        | V    |
| FAULT, OTW to GND   | −0.3 | 7          | V    |
| Continuous sink current (FAULT, OTW)  |      | 9          | mA   |
| Operating junction temperature, T <sub>J</sub>  | −40  | 150        | °C   |
| Storage temperature, T <sub>stg</sub>   | −55  | 150        | °C   |

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions* is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) These are the maximum allowed voltages for transient spikes. Absolute maximum DC voltages are lower.

### 7.2 ESD Ratings

|   | VALUE | UNIT |
|---|-------|------|
| V <sub>(ESD)</sub> Electrostatic discharge Charged Device Model (HBM) ESD Stress Voltage <sup>(1)</sup> | ±1500 | V    |

- (1) Level listed above is the passing level per EIA-JEDEC JESD22-C101. JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

### 7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

|  | MIN  | NOM | MAX  | UNIT |
|--|------|-----|------|------|
| PVDD_X Half bridge X (A, B, or C) DC supply voltage  | 0    | 50  | 52.5 | V    |
| GVDD_X Supply for logic regulators and gate-drive circuitry                                    | 10.8 | 12  | 13.2 | V    |
| VDD Digital regulator supply voltage   | 10.8 | 12  | 13.2 | V    |
| I <sub>O_PULSE</sub> Pulsed peak current per output pin (could be limited by thermal)          |      |     | 15   | A    |
| I <sub>O</sub> Continuous current per output pin (DRV8332)                                     |      |     | 8    | A    |
| F <sub>SW</sub> PWM switching frequency  |      |     | 500  | kHz  |
| R <sub>OC_P_CBC</sub> OC programming resistor range in cycle-by-cycle current limit modes      | 22   |     | 200  | kΩ   |
| R <sub>OC_P_OCL</sub> OC programming resistor range in OC latching shutdown modes              | 19   |     | 200  | kΩ   |
| C <sub>BST</sub> Bootstrap capacitor range   | 33   |     | 220  | nF   |
| t <sub>ON_MIN</sub> Minimum PWM pulse duration, low side, for charging the Bootstrap capacitor |      | 50  |      | ns   |
| T <sub>A</sub> Operating ambient temperature   | −40  |     | 85   | °C   |

## 7.4 Thermal Information

| THERMAL METRIC <sup>(1)</sup> |  | DRV8312     | DRV8332                  | UNIT |
|-------------------------------|--|-------------|--------------------------|------|
|                               |  | DDW PACKAGE | DKD PACKAGE              |      |
|                               |  | 44 PINS     | 36 PINS                  |      |
| $R_{\theta JA}$               | Junction-to-ambient thermal resistance       | 24.5        | 13.3<br>(with heat sink) | °C/W |
| $R_{\theta JC(top)}$          | Junction-to-case (top) thermal resistance    | 7.8         | 0.4                      |      |
| $R_{\theta JB}$               | Junction-to-board thermal resistance         | 5.5         | 13.3                     |      |
| $\Psi_{JT}$                   | Junction-to-top characterization parameter   | 0.1         | 0.4                      |      |
| $\Psi_{JB}$                   | Junction-to-board characterization parameter | 5.4         | 13.3                     |      |
| $R_{\theta JC(bot)}$          | Junction-to-case (bottom) thermal resistance | 0.2         | N/A                      |      |

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).

## 7.5 Dissipation Ratings

| PARAMETER   | DRV8312            | DRV8332   |
|---|--------------------|---|
| $R_{\theta JC}$ , junction-to-case (power pad / heat slug) thermal resistance | 1.1 °C/W           | 0.9 °C/W  |
| $R_{\theta JA}$ , junction-to-ambient thermal resistance                      | 25 °C/W            | This device is not intended to be used without a heatsink. Therefore, $R_{\theta JA}$ is not specified. See the <i>Thermal Information</i> section. |
| Exposed power pad / heat slug area  | 34 mm <sup>2</sup> | 80 mm <sup>2</sup>  |

## 7.6 Power Deratings (DRV8312)<sup>(1)</sup>

| PACKAGE            | T <sub>A</sub> = 25°C<br>POWER<br>RATING | DERATING<br>FACTOR<br>ABOVE T <sub>A</sub> =<br>25°C | T <sub>A</sub> = 70°C POWER<br>RATING | T <sub>A</sub> = 85°C POWER<br>RATING | T <sub>A</sub> = 125°C POWER<br>RATING |
|--------------------|--|--|---------------------------------------|---------------------------------------|--|
| 44-PIN TSSOP (DDW) | 5.0 W                                    | 40.0 mW/°C   | 3.2 W                                 | 2.6 W                                 | 1.0 W                                  |

(1) Based on EVM board layout

## 7.7 Electrical Characteristics

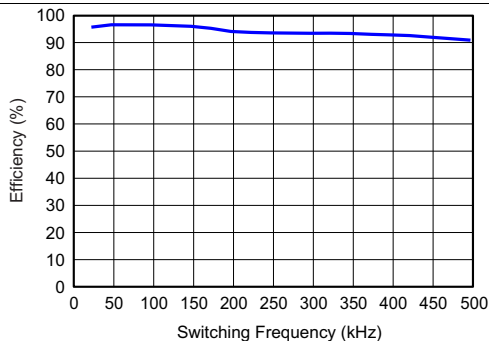
$T_A = 25^\circ\text{C}$ ,  $PVDD = 50\text{ V}$ ,  $GVDD = VDD = 12\text{ V}$ ,  $f_{\text{SW}} = 400\text{ kHz}$ , unless otherwise noted. All performance is in accordance with recommended operating conditions unless otherwise specified.

| PARAMETER   |   | TEST CONDITIONS   | MIN  | TYP  | MAX  | UNIT             |
|---|---|---|------|------|------|------------------|
| <b>INTERNAL VOLTAGE REGULATOR AND CURRENT CONSUMPTION</b> |   |   |      |      |      |                  |
| $V_{\text{REG}}$  | Voltage regulator, only used as a reference node  | $VDD = 12\text{ V}$   | 2.95 | 3.3  | 3.65 | V                |
| $I_{VDD}$   | VDD supply current  | Idle, reset mode  |      | 9    | 12   | mA               |
|   |   | Operating, 50% duty cycle   |      | 10.5 |      |                  |
| $I_{GVDD\_X}$   | Gate supply current per half-bridge   | Reset mode  |      | 1.7  | 2.5  | mA               |
|   |   | Operating, 50% duty cycle   |      | 8    |      |                  |
| $I_{PVDD\_X}$   | Half-bridge X (A, B, or C) idle current   | Reset mode  |      | 0.7  | 1    | mA               |
| <b>OUTPUT STAGE</b>                                       |   |   |      |      |      |                  |
| $R_{\text{DS(on)}}$                                       | MOSFET drain-to-source resistance, low side (LS)  | $T_J = 25^\circ\text{C}$ , $GVDD = 12\text{ V}$   |      | 80   |      | m $\Omega$       |
|   | MOSFET drain-to-source resistance, high side (HS)   | $T_J = 25^\circ\text{C}$ , $GVDD = 12\text{ V}$   |      | 80   |      |                  |
| $V_F$   | Diode forward voltage drop  | $T_J = 25^\circ\text{C} - 125^\circ\text{C}$ , $I_O = 5\text{ A}$   |      | 1    |      | V                |
| $t_R$   | Output rise time  | Resistive load, $I_O = 5\text{ A}$  |      | 14   |      | ns               |
| $t_F$   | Output fall time  | Resistive load, $I_O = 5\text{ A}$  |      | 14   |      | ns               |
| $t_{\text{PD\_ON}}$                                       | Propagation delay when FET is on  | Resistive load, $I_O = 5\text{ A}$  |      | 38   |      | ns               |
| $t_{\text{PD\_OFF}}$                                      | Propagation delay when FET is off   | Resistive load, $I_O = 5\text{ A}$  |      | 38   |      | ns               |
| $t_{\text{DT}}$   | Dead time between HS and LS FETs  | Resistive load, $I_O = 5\text{ A}$  |      | 5.5  |      | ns               |
| <b>I/O PROTECTION</b>                                     |   |   |      |      |      |                  |
| $V_{\text{uvp,G}}$  | Gate supply voltage $GVDD\_X$ undervoltage protection threshold   |   |      | 8.5  |      | V                |
| $V_{\text{uvp,hyst}}^{(1)}$                               | Hysteresis for gate supply undervoltage event   |   |      | 0.8  |      | V                |
| $\text{OTW}^{(1)}$  | Overtemperature warning   |   | 115  | 125  | 135  | $^\circ\text{C}$ |
| $\text{OTW}_{\text{hyst}}^{(1)}$                          | Hysteresis temperature to reset $\text{OTW}$ event  |   |      | 25   |      | $^\circ\text{C}$ |
| $\text{OTSD}^{(1)}$                                       | Overtemperature shut down   |   |      | 150  |      | $^\circ\text{C}$ |
| $\text{OTE-OTW}_{\text{differential}}^{(1)}$              | OTE-OTW overtemperature detect temperature difference   |   |      | 25   |      | $^\circ\text{C}$ |
| $\text{OTSD}_{\text{HYST}}^{(1)}$                         | Hysteresis temperature for $\overline{\text{FAULT}}$ to be released following an OTSD event                             |   |      | 25   |      | $^\circ\text{C}$ |
| $I_{\text{OC}}$   | Overcurrent limit protection  | Resistor—programmable, nominal, $R_{\text{OCP}} = 27\text{ k}\Omega$  |      | 9.7  |      | A                |
| $I_{\text{OCT}}$  | Overcurrent response time   | Time from application of short condition to Hi-Z of affected FET(s)   |      | 250  |      | ns               |
| <b>STATIC DIGITAL SPECIFICATIONS</b>                      |   |   |      |      |      |                  |
| $V_{\text{IH}}$   | High-level input voltage  | PWM_A, PWM_B, PWM_C, M1, M2, M3   | 2    |      | 3.6  | V                |
| $V_{\text{IH}}$   | High-level input voltage  | $\overline{\text{RESET\_A}}$ , $\overline{\text{RESET\_B}}$ , $\overline{\text{RESET\_C}}$                                  | 2    |      | 3.6  | V                |
| $V_{\text{IL}}$   | Low-level input voltage   | PWM_A, PWM_B, PWM_C, M1, M2, M3, $\overline{\text{RESET\_A}}$ , $\overline{\text{RESET\_B}}$ , $\overline{\text{RESET\_C}}$ |      |      | 0.8  | V                |
| $I_{\text{lkG}}$  | Input leakage current   |   | -100 |      | 100  | $\mu\text{A}$    |
| <b>OTW / FAULT</b>  |   |   |      |      |      |                  |
| $R_{\text{INT\_PU}}$                                      | Internal pullup resistance, $\overline{\text{OTW}}$ to $V_{\text{REG}}$ , $\overline{\text{FAULT}}$ to $V_{\text{REG}}$ |   | 20   | 26   | 35   | k $\Omega$       |
| $V_{\text{OH}}$   | High-level output voltage   | Internal pullup resistor only   | 2.95 | 3.3  | 3.65 | V                |
|   |   | External pullup of 4.7 k $\Omega$ to 5 V  | 4.5  |      | 5    |                  |
| $V_{\text{OL}}$   | Low-level output voltage  | $I_O = 4\text{ mA}$   |      | 0.2  | 0.4  | V                |

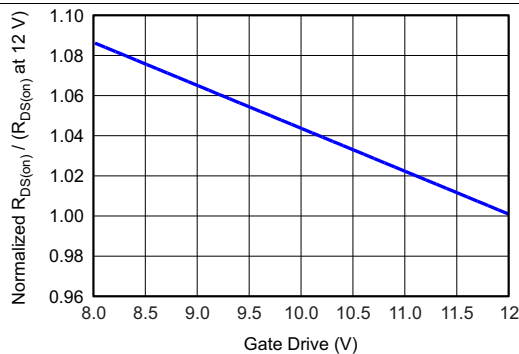
(1) Specified by design



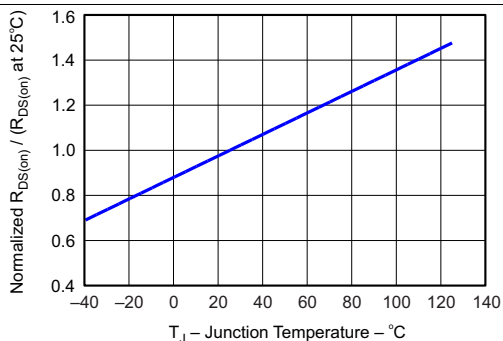
## 7.8 Typical Characteristics



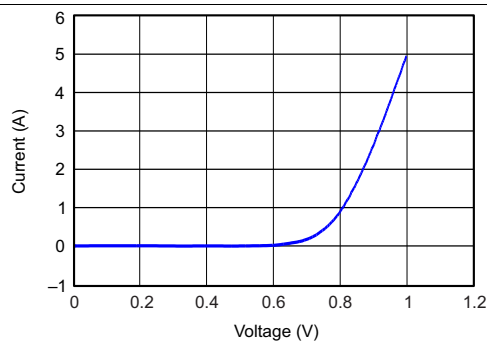
**Figure 1. Efficiency vs Switching Frequency (DRV8332)**



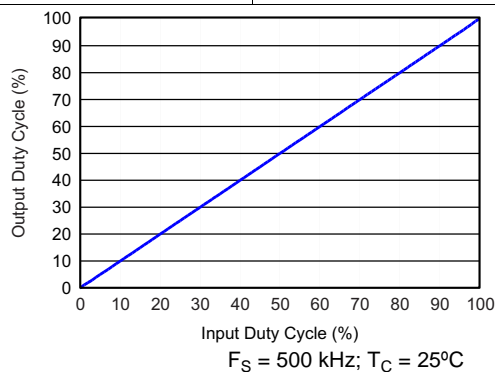
**Figure 2. Normalized  $R_{DS(on)}$  vs Gate Drive**



**Figure 3. Normalized  $R_{DS(on)}$  vs Junction Temperature**



**Figure 4. Drain To Source Diode Forward On Characteristics**



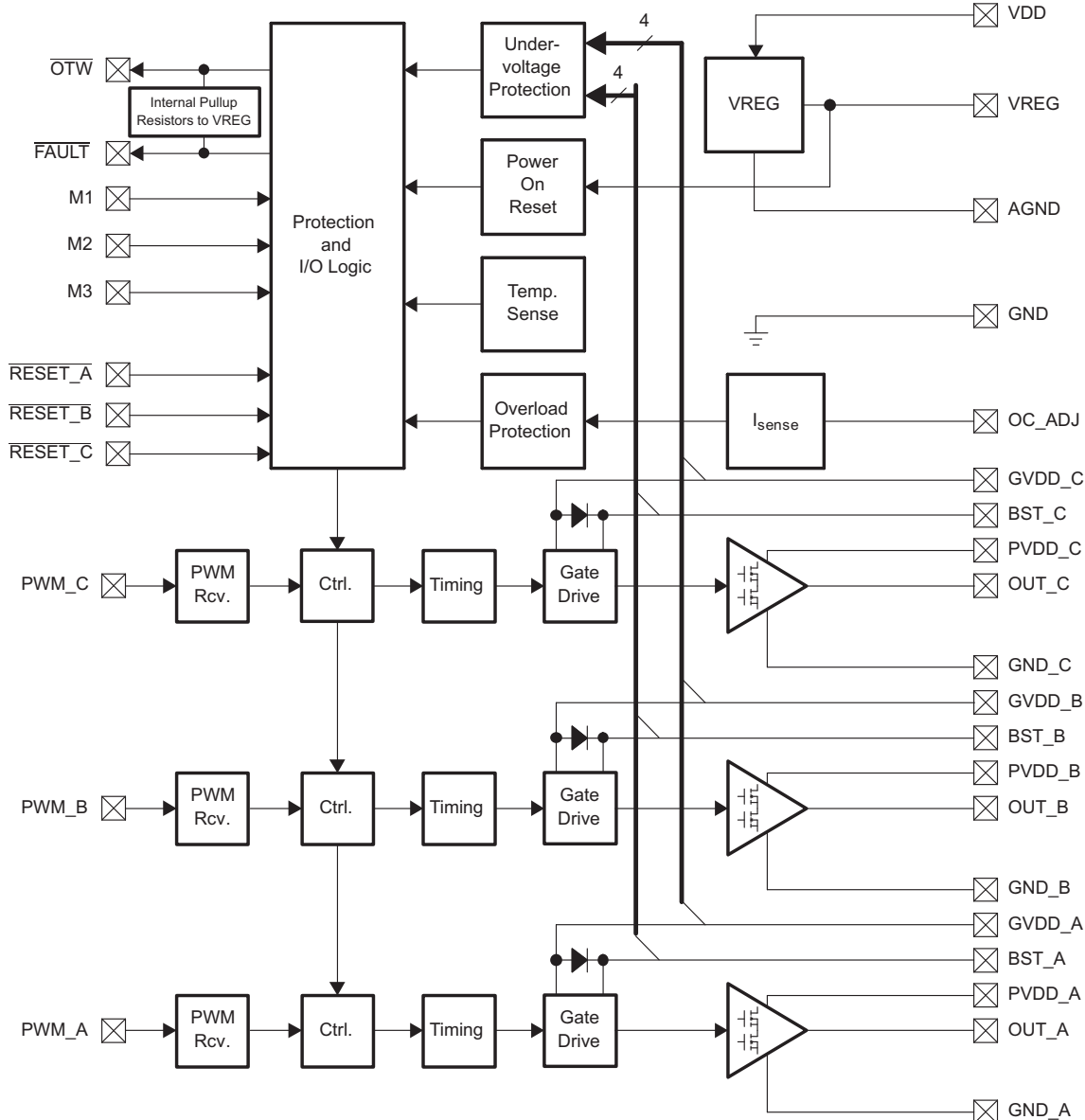
**Figure 5. Output Duty Cycle vs Input Duty Cycle**

## 8 Detailed Description

### 8.1 Overview

The DRV83x2 devices have three high-current half-H bridge outputs that are controlled by the six inputs PWM\_x and RESET\_x. When RESET\_A is low, OUT\_A becomes high-impedance, allowing current to flow through the internal body diodes of the high-side and low-side FETs. When RESET\_A is high and PWM\_A is low, OUT\_A is driven low with its low-side FET enabled. When RESET\_A is high and PWM\_A is high, OUT\_A is driven high with its high-side FET enabled. Likewise is true for B and C.

### 8.2 Functional Block Diagram



### 8.3 Feature Description

#### 8.3.1 Error Reporting

The  $\overline{\text{FAULT}}$  and  $\overline{\text{OTW}}$  pins are both active-low, open-drain outputs. Their function is for protection-mode signaling to a PWM controller or other system-control device.

## Feature Description (continued)

Any fault resulting in device shutdown, such as overtemperature shut down, overcurrent shut-down, or undervoltage protection, is signaled by the  $\overline{\text{FAULT}}$  pin going low. Likewise,  $\overline{\text{OTW}}$  goes low when the device junction temperature exceeds 125°C (see [Table 1](#)).

**Table 1. Protection Mode Signal Descriptions**

| $\overline{\text{FAULT}}$ | $\overline{\text{OTW}}$ | DESCRIPTION  |
|---------------------------|-------------------------|--|
| 0                         | 0                       | Overtemperature warning and (overtemperature shut down or overcurrent shut down or undervoltage protection) occurred |
| 0                         | 1                       | Overcurrent shut-down or GVDD undervoltage protection occurred   |
| 1                         | 0                       | Overtemperature warning  |
| 1                         | 1                       | Device under normal operation  |

TI recommends monitoring the  $\overline{\text{OTW}}$  signal using the system microcontroller and responding to an  $\overline{\text{OTW}}$  signal by reducing the load current to prevent further heating of the device resulting in device overtemperature shutdown (OTSD).

To reduce external component count, an internal pullup resistor to internal VREG (3.3 V) is provided on both  $\overline{\text{FAULT}}$  and  $\overline{\text{OTW}}$  outputs. Level compliance for 5-V logic can be obtained by adding external pullup resistors to 5 V (see the *Electrical Characteristics* section of this data sheet for further specifications).

### 8.3.2 Device Protection System

The DRV83x2 contain advanced protection circuits carefully designed to facilitate system integration and ease of use, as well as to safeguard the device from permanent failure due to a wide range of fault conditions such as short circuits, overcurrent, overtemperature, and undervoltage. The DRV83x2 respond to a fault by immediately setting the half bridge outputs in a high-impedance (Hi-Z) state and asserting the  $\overline{\text{FAULT}}$  pin low. In situations other than overcurrent or overtemperature, the device automatically recovers when the fault condition has been removed or the gate supply voltage has increased. For highest possible reliability, reset the device externally no sooner than 1 second after the shutdown when recovering from an overcurrent shut down (OCSD) or OTSD fault.

#### 8.3.2.1 Bootstrap Capacitor Undervoltage Protection

When the device runs at a low switching frequency (for example, less than 10 kHz with a 100-nF bootstrap capacitor), the bootstrap capacitor voltage might not be able to maintain a proper voltage level for the high-side gate driver. A bootstrap capacitor undervoltage protection circuit (BST\_UVP) will prevent potential failure of the high-side MOSFET. When the voltage on the bootstrap capacitors is less than the required value for safe operation, the DRV83x2 will initiate bootstrap capacitor recharge sequences (turn off high side FET for a short period) until the bootstrap capacitors are properly charged for safe operation. This function may also be activated when PWM duty cycle is too high (for example, less than 20 ns off time at 10 kHz). Note that bootstrap capacitor might not be able to be charged if no load or extremely light load is presented at output during BST\_UVP operation, so it is recommended to turn on the low side FET for at least 50 ns for each PWM cycle to avoid BST\_UVP operation if possible.

For applications with lower than 10 kHz switching frequency and not to trigger BST\_UVP protection, a larger bootstrap capacitor can be used (for example, 1-uF capacitor for 800-Hz operation). When using a bootstrap capacitor larger than 220 nF, it is recommended to add 5 ohm resistors between 12V GVDD power supply and GVDD\_X pins to limit the inrush current on the internal bootstrap diodes.

##### 8.3.2.1.1 Overcurrent (OC) Protection

The DRV83x2 have independent, fast-reacting current detectors with programmable trip threshold (OC threshold) on all high-side and low-side power-stage FETs. There are two settings for OC protection through mode selection pins: cycle-by-cycle (CBC) current limiting mode and OC latching (OCL) shut down mode.

## Feature Description (continued)

In CBC current limiting mode, the detector outputs are monitored by two protection systems. The first protection system controls the power stage in order to prevent the output current from further increasing, that is, it performs a CBC current-limiting function rather than prematurely shutting down the device. This feature can effectively limit the inrush current during motor start-up or transient without damaging the device. During short to power and short to ground conditions, since the current limit circuitry might not be able to control the current to a proper level, a second protection system triggers a latching shutdown, resulting in the related half bridge being set in the high-impedance (Hi-Z) state. Current limiting and overcurrent protection are independent for half-bridges A, B, and C, respectively.

[Figure 6](#) illustrates cycle-by-cycle operation with high side OC event and [Figure 7](#) shows cycle-by-cycle operation with low side OC. Dashed lines are the operation waveforms when no CBC event is triggered and solid lines show the waveforms when CBC event is triggered. In CBC current limiting mode, when low side FET OC is detected, the device will turn off the affected low side FET and keep the high side FET at the same half bridge off until next PWM cycle; when high side FET OC is detected, the device will turn off the affected high side FET and turn on the low side FET at the half bridge until next PWM cycle.

It is important to note that if the input to a half bridge is held to a constant value when an over current event occurs in CBC, then the associated half bridge will be in a HI-Z state upon the over current event ending. Cycling IN\_X will allow OUT\_X to resume normal operation.

In OC latching shut down mode, the CBC current limit and error recovery circuits are disabled and an overcurrent condition will cause the device to shutdown. After shutdown, `RESET_A`, `RESET_B`, and `RESET_C` must be asserted to restore normal operation after the overcurrent condition is removed.

For added flexibility, the OC threshold is programmable using a single external resistor connected between the OC\_ADJ pin and AGND pin. See [Table 2](#) for information on the correlation between programming-resistor value and the OC threshold.

The values in [Table 2](#) show typical OC thresholds for a given resistor. Assuming a fixed resistance on the OC\_ADJ pin across multiple devices, a 20% device-to-device variation in OC threshold measurements is possible. Therefore, this feature is designed for system protection and not for precise current control.

**Table 2. Programming-Resistor Values and OC Threshold**

| OC-ADJUST RESISTOR<br>VALUES (kΩ) | MAXIMUM CURRENT BEFORE<br>OC OCCURS (A) |
|-----------------------------------|---|
| 19 <sup>(1)</sup>                 | 13.2                                    |
| 22                                | 11.6                                    |
| 24                                | 10.7                                    |
| 27                                | 9.7                                     |
| 30                                | 8.8                                     |
| 36                                | 7.4                                     |
| 39                                | 6.9                                     |
| 43                                | 6.3                                     |
| 47                                | 5.8                                     |
| 56                                | 4.9                                     |
| 68                                | 4.1                                     |
| 82                                | 3.4                                     |
| 100                               | 2.8                                     |
| 120                               | 2.4                                     |
| 150                               | 1.9                                     |
| 200                               | 1.4                                     |

(1) Recommended to use in OC Latching Mode Only

It should be noted that a properly functioning overcurrent detector assumes the presence of a proper inductor or power ferrite bead at the power-stage output. Short-circuit protection is not ensured with a direct short at the output pins of the power stage.

### 8.3.2.2 Overttemperature Protection

The DRV83x2 have a two-level temperature-protection system that asserts an active-low warning signal ( $\overline{\text{OTW}}$ ) when the device junction temperature exceeds 125°C (nominal) and, if the device junction temperature exceeds 150°C (nominal), the device is put into thermal shutdown, resulting in all half-bridge outputs being set in the high-impedance (Hi-Z) state and  $\overline{\text{FAULT}}$  being asserted low. OTSD is latched in this case and  $\overline{\text{RESET\_A}}$ ,  $\overline{\text{RESET\_B}}$ , and  $\overline{\text{RESET\_C}}$  must be asserted low to clear the latch.

### 8.3.2.3 Undervoltage Protection (UVP) and Power-On Reset (POR)

The UVP and POR circuits of the DRV83x2 fully protect the device in any power-up / down and brownout situation. While powering up, the POR circuit resets the overcurrent circuit and ensures that all circuits are fully operational when the GVDD\_X and VDD supply voltages reach 9.8 V (typical). Although GVDD\_X and VDD are independently monitored, a supply voltage drop below the UVP threshold on any VDD or GVDD\_X pin results in all half-bridge outputs immediately being set in the high-impedance (Hi-Z) state and  $\overline{\text{FAULT}}$  being asserted low. The device automatically resumes operation when all supply voltage on the bootstrap capacitors have increased above the UVP threshold.

### 8.3.2.4 Device Reset

Three reset pins are provided for independent control of half-bridges A, B, and C. When  $\overline{\text{RESET\_X}}$  is asserted low, two power-stage FETs in half-bridges X are forced into a high-impedance (Hi-Z) state.

A rising-edge transition on reset input allows the device to resume operation after a shut-down fault. That is, when half-bridge X has OC shutdown in CBC mode, a low to high transition of  $\overline{\text{RESET\_X}}$  pin will clear the fault and  $\overline{\text{FAULT}}$  pin. When an OTSD or OC shutdown in Latching mode occurs, all three  $\overline{\text{RESET\_A}}$ ,  $\overline{\text{RESET\_B}}$ , and  $\overline{\text{RESET\_C}}$  need to have a low to high transition to clear the fault and reset  $\overline{\text{FAULT}}$  signal.

## 8.4 Device Functional Modes

### 8.4.1 Different Operational Modes

The DRV83x2 support two different modes of operation:

- Three-phase (3PH) or three half bridges (HB) with CBC current limit
- Three-phase or three half bridges with OC latching shutdown (no CBC current limit)

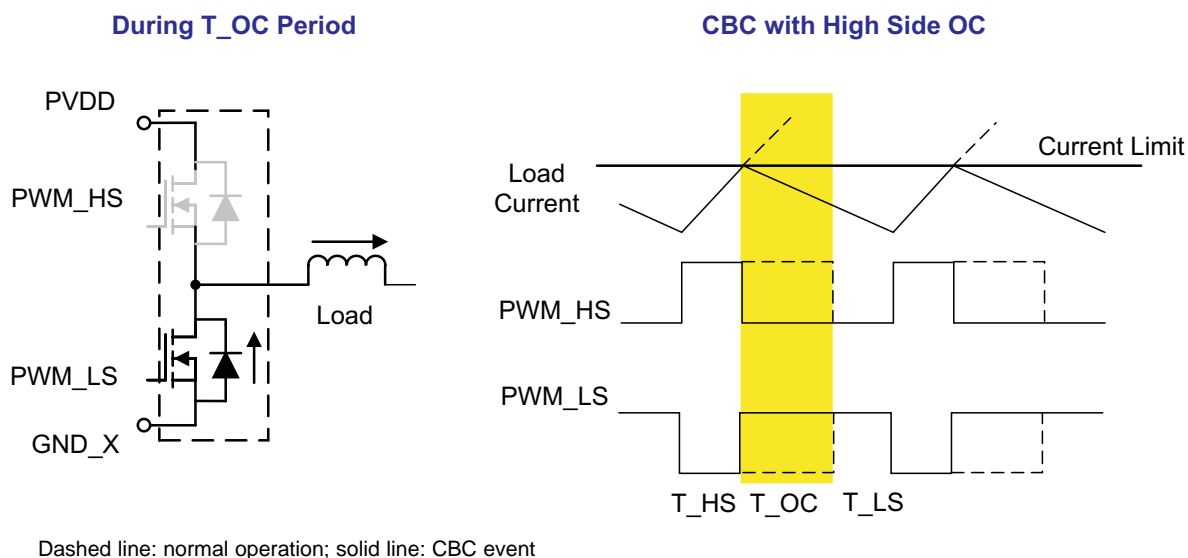
Because each half bridge has independent supply and ground pins, a shunt sensing resistor can be inserted between PVDD to PVDD\_X or GND\_X to GND (ground plane). A high side shunt resistor between PVDD and PVDD\_X is recommended for differential current sensing because a high bias voltage on the low side sensing could affect device operation. If low side sensing has to be used, a shunt resistor value of 10 mΩ or less or sense voltage 100 mV or less is recommended.

Figure 8 and Figure 11 show the three-phase application examples, and Figure 12 shows how to connect to DRV83x2 with some simple logic to accommodate conventional 6 PWM inputs control.

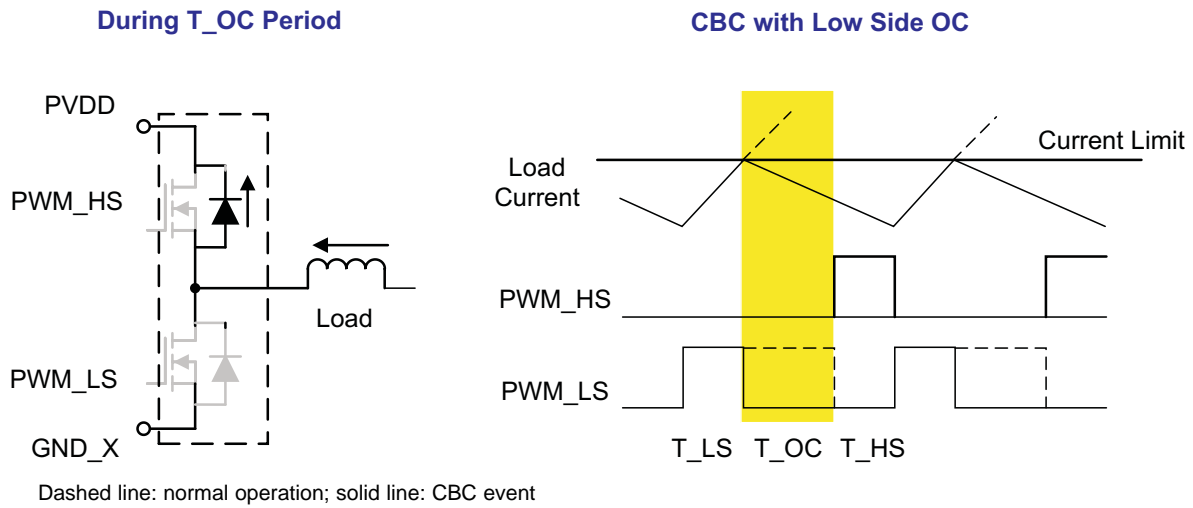
We recommend using a complementary control scheme for switching phases to prevent circulated energy flowing inside the phases and to make current limiting feature active all the time. Complementary control scheme also forces the current flowing through sense resistors all the time to have a better current sensing and control of the system.

Figure 13 shows six steps trapezoidal scheme with hall sensor control and Figure 14 shows six steps trapezoidal scheme with sensorless control. The hall sensor sequence in real application might be different than the one we showed in Figure 13 depending on the motor used. Please check motor manufacture datasheet for the right sequence in applications. In six step trapezoidal complementary control scheme, a half bridge with larger than 50% duty cycle will have a positive current and a half bridge with less than 50% duty cycle will have a negative current. For normal operation, changing PWM duty cycle from 50% to 100% will adjust the current from 0 to maximum value with six steps control. It is recommended to apply a minimum 50 ns to 100 ns PWM pulse at each switching cycle at lower side to properly charge the bootstrap cap. The impact of minimum pulse at low side FET is pretty small, for example, the maximum duty cycle is 99.9% with 100 ns minimum pulse on low side. RESET\_X pin can be used to get channel X into high impedance mode. If you prefer PWM switching one channel but hold low side FET of the other channel on (and third channel in Hi-Z) for 2-quadrant mode, OT latching shutdown mode is recommended to prevent the channel with low side FET on stuck in Hi-Z during OC event in CBC mode.

The DRV83x2 can also be used for sinusoidal waveform control and field oriented control. Please check TI website MCU motor control library for control algorithms.



**Figure 6. Cycle-by-Cycle Operation With High-Side OC**



**Figure 7. Cycle-by-Cycle Operation With Low-Side OC**

## NOTE



### 9.2.1.2 Detailed Design Procedure

#### 9.2.1.2.1 Motor Voltage

BLDC motors are typically rated for a certain voltage. Higher voltages generally have the advantage of causing current to change faster through the inductive windings, which allows for higher RPMs. Lower voltages allow for more accurate control of phase currents.

#### 9.2.1.2.2 Current Requirement of 12 V Power Supply

The DRV83x2 require a 12-V power supply for GVDD and VDD pins. The total supply current is pretty low at room temp (less than 50 mA), but the current could increase significantly when the device temperature goes too high (for example, above 125°C), especially at heavy load conditions due to substrate current collection by 12-V guard rings. So it is recommended to design the 12-V power supply with current capability at least 5-10% of your load current and no less than 100 mA to assure the device performance across all temperature range.

#### 9.2.1.2.3 Voltage of Decoupling Capacitor

The voltage of the decoupling capacitors should be selected in accordance with good design practices. Temperature, ripple current, and voltage overshoot must be considered. The high frequency decoupling capacitor should use ceramic capacitor with X5R or better rating. For a 50-V application, a minimum voltage rating of 63 V is recommended.

#### 9.2.1.2.4 Overcurrent Threshold

When choosing the resistor value for OC\_ADJ, consider the peak current allowed under normal system behavior, the resistor tolerance, and the fact that the [Table 2](#) currents have a  $\pm 10\%$  tolerance. For example, if 6A is the highest system current allowed across all normal behavior, a 27k $\Omega$  OC\_ADJ resistor with 10% tolerance is a reasonable choice, as it would set the OC<sub>TH</sub> to approximately 8A–12A.

#### 9.2.1.2.5 Sense Resistor

For optimal performance, it is important for the sense resistor to be:

- Surface-mount
- Low inductance
- Rated for high enough power
- Placed closely to the motor driver

The power dissipated by the sense resistor equals  $I_{RMS}^2 \times R$ . For example, if peak motor current is 3A, RMS motor current is 2 A, and a 0.05 $\Omega$  sense resistor is used, the resistor will dissipate  $2A^2 \times 0.05\Omega = 0.2W$ . The power quickly increases with higher current levels.

Resistors typically have a rated power within some ambient temperature range, along with a de-rated power curve for high ambient temperatures. When a PCB is shared with other components generating heat, margin should be added. It is always best to measure the actual sense resistor temperature in a final system, along with the power MOSFETs, as those are often the hottest components.

Because power resistors are larger and more expensive than standard resistors, it is common practice to use multiple standard resistors in parallel, between the sense node and ground. This distributes the current and heat dissipation.

#### 9.2.1.2.6 Output Inductor Selection

For normal operation, inductance in motor (assume larger than 10  $\mu H$ ) is sufficient to provide low di/dt output (for example, for EMI) and proper protection during overload condition (CBC current limiting feature). So no additional output inductors are needed during normal operation.

However during a short condition, the motor (or other load) could be shorted, so the load inductance might not present in the system anymore; the current in short condition can reach such a high level that may exceed the abs max current rating due to extremely low impedance in the short circuit path and high di/dt before oc detection circuit kicks in. So a ferrite bead or inductor is recommended to use the short-circuit protection feature in DRV83x2. With an external inductor or ferrite bead, the current will rise at a much slower rate and reach a lower current level before oc protection starts. The device will then either operate CBC current limit or OC shut down automatically (when current is well above the current limit threshold) to protect the system.

For a system that has limited space, a power ferrite bead can be used instead of an inductor. The current rating of ferrite bead has to be higher than the RMS current of the system at normal operation. A ferrite bead designed for very high frequency is NOT recommended. A minimum impedance of 10  $\Omega$  or higher is recommended at 10 MHz or lower frequency to effectively limit the current rising rate during short circuit condition.

The TDK MPZ2012S300A and MPZ2012S101A (with size of 0805 inch type) have been tested in our system to meet short circuit conditions in the DRV8312. But other ferrite beads that have similar frequency characteristics can be used as well.

For higher power applications, such as in the DRV8332, there might be limited options to select suitable ferrite bead with high current rating. If an adequate ferrite bead cannot be found, an inductor can be used.

The inductance can be calculated as:

$$L_{oc\_min} = \frac{PVDD \cdot T_{oc\_delay}}{I_{peak} - I_{ave}}$$

where

- $T_{oc\_delay} = 250 \text{ ns}$
- $I_{peak} = 15 \text{ A}$  (below abs max rating).

(1)

Because an inductor usually saturates quickly after reaching its current rating, it is recommended to use an inductor with a doubled value or an inductor with a current rating well above the operating condition.

### 9.2.1.3 Application Curves

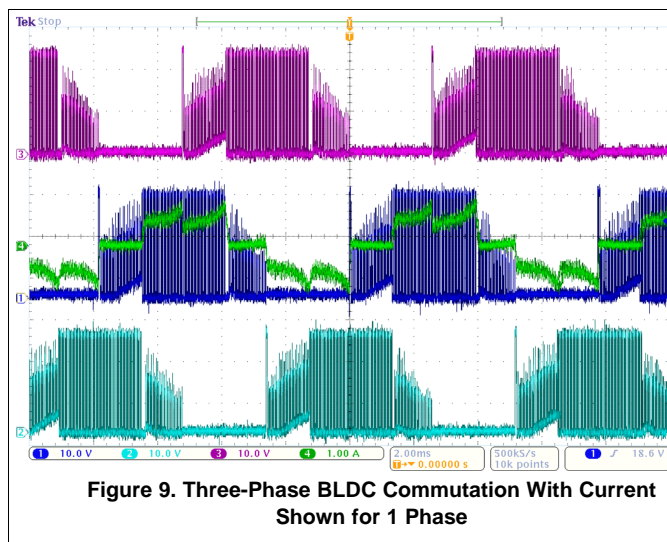


Figure 9. Three-Phase BLDC Commutation With Current Shown for 1 Phase

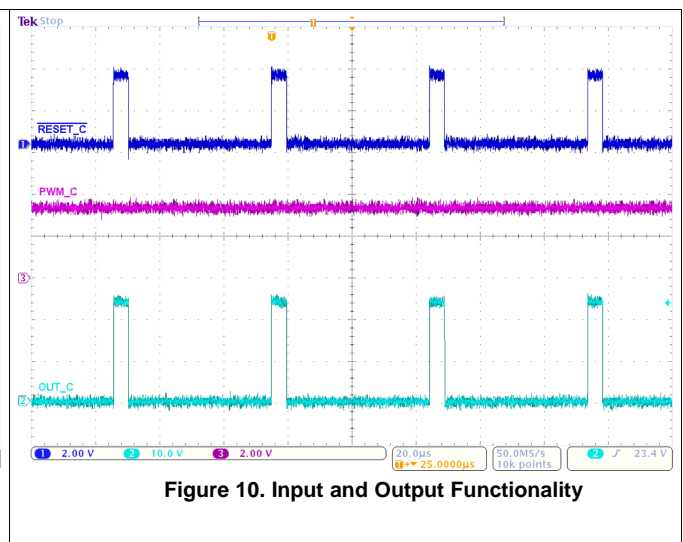
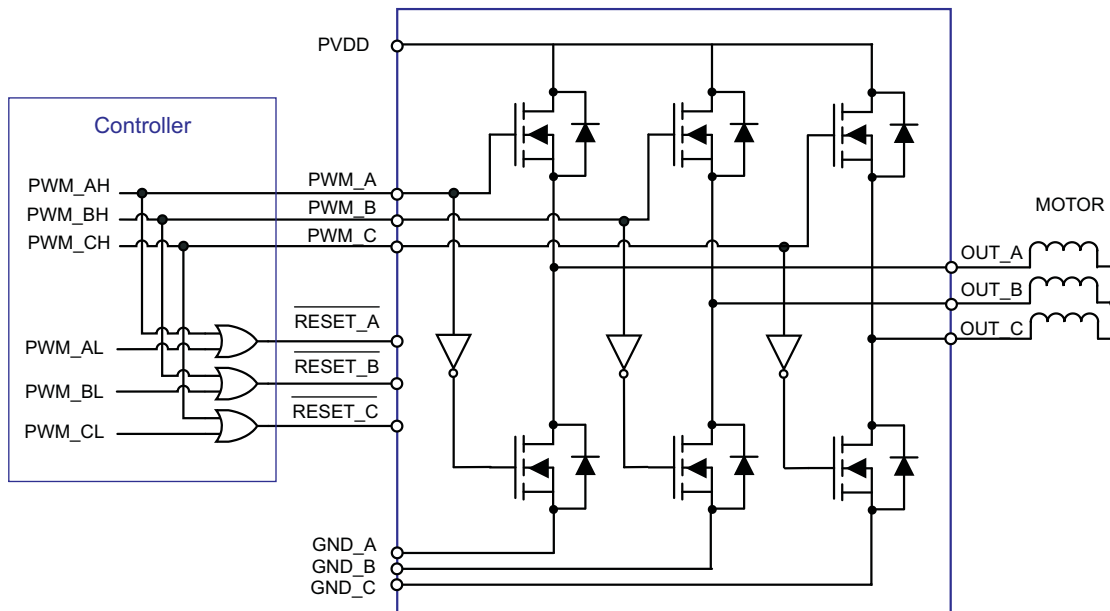


Figure 10. Input and Output Functionality

The schematic shows the DRV8312 motor driver connected to an MSP430 C2000 or Stellaris MCU. The MCU provides control signals to the driver's pins: GVDD, OTW, NC, NC, FAULT, PWM\_A, RESET\_A, PWM\_B, OC\_ADJ, GND, AGND, VREG, M3, M2, M1, RESET\_B, RESET\_C, PWM\_C, NC, NC, VDD, and GVDD\_C. The driver has three output channels (A, B, C) each consisting of a BST pin, PVDD pin, OUT pin, and GND pin. Each channel includes a sense resistor (Rsense\_A, Rsense\_B, Rsense\_C) and a bootstrap capacitor (BST\_A, BST\_B, BST\_C). The outputs are connected to three inductors (Loc) which drive a three-phase motor (M). Power supply decoupling is provided by capacitors at various points: 330 μF and 1 μF at the input; 100 nF and 1000 μF at the PVDD pins; and 47 μF and 1 μF at the VDD/GVDD\_C pins. A red note specifies:  $R_{sense\_x} \leq 10\text{ m}\Omega$  or  $V_{sense} < 100\text{ mV}$ .

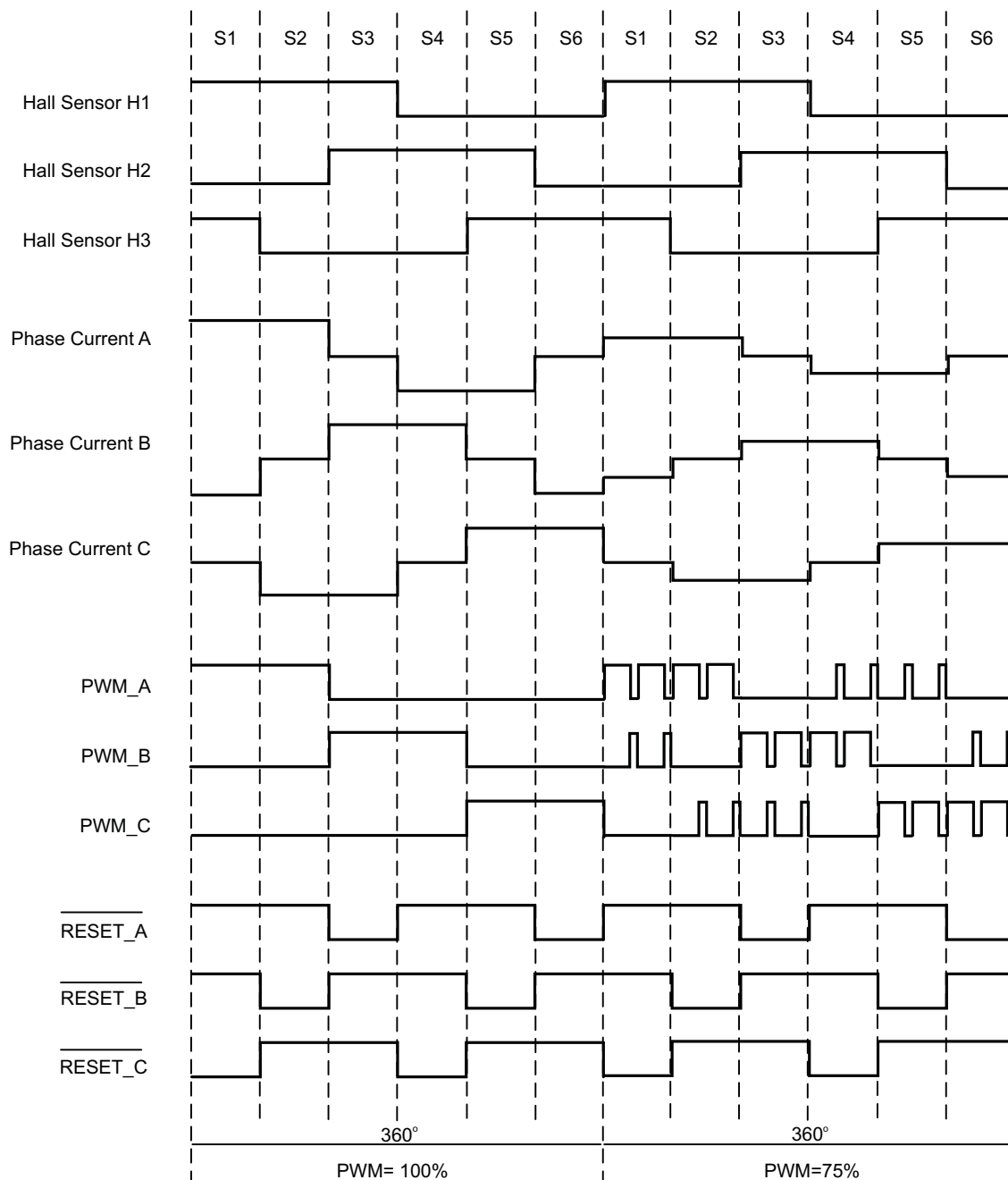
Product Folder Links: [DRV8312](#) [DRV8332](#)

### 9.2.3 Control Signal Logic With Conventional 6 PWM Input Scheme



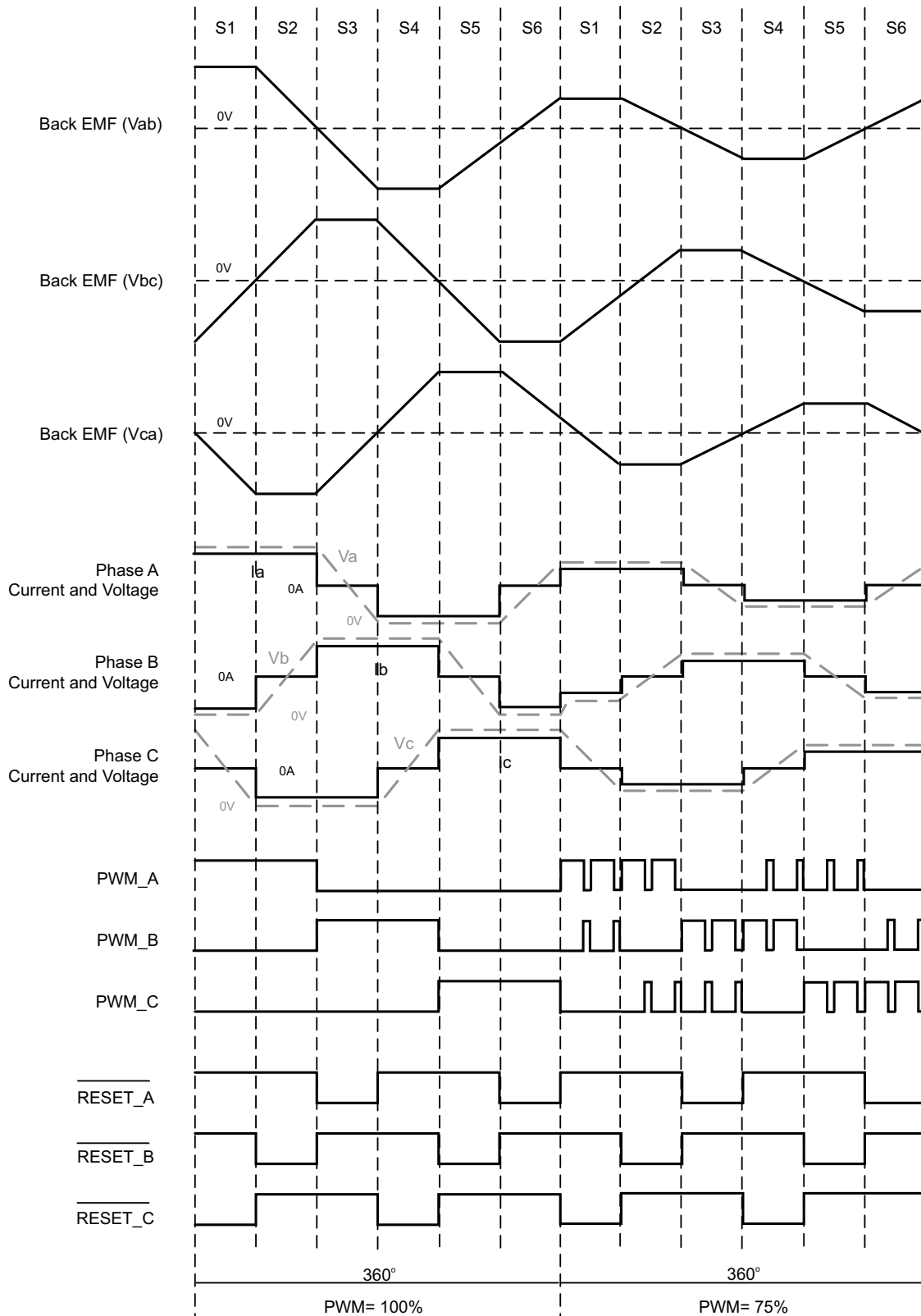
**Figure 12. Control Signal Logic With Conventional 6 PWM Input Schematic**

## 9.2.4 Hall Sensor Control With 6 Steps Trapezoidal Scheme



**Figure 13. Hall Sensor Control With 6 Steps Trapezoidal Scheme Schematic**

### 9.2.5 Sensorless Control With 6 Steps Trapezoidal Scheme



**Figure 14. Sensorless Control With 6 Steps Trapezoidal Scheme Schematic**

## 10 Power Supply Recommendations

### 10.1 Bulk Capacitance

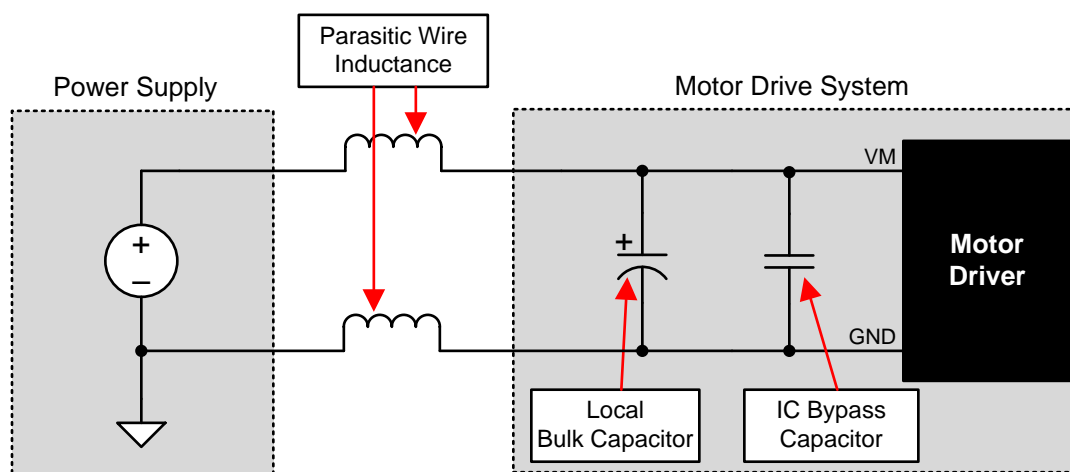
Having appropriate local bulk capacitance is an important factor in motor drive system design. It is generally beneficial to have more bulk capacitance, while the disadvantages are increased cost and physical size.

The amount of local capacitance needed depends on a variety of factors, including:

- The highest current required by the motor system.
- The power supply's capacitance and ability to source current.
- The amount of parasitic inductance between the power supply and motor system.
- The acceptable voltage ripple.
- The type of motor used (Brushed DC, Brushless DC, Stepper).
- The motor braking method.

The inductance between the power supply and motor drive system will limit the rate current can change from the power supply. If the local bulk capacitance is too small, the system will respond to excessive current demands or dumps from the motor with a change in voltage. When adequate bulk capacitance is used, the motor voltage remains stable and high current can be quickly supplied.

The datasheet generally provides a recommended value, but system-level testing is required to determine the appropriate sized bulk capacitor.



**Figure 15. Example Setup of Motor Drive System With External Power Supply**

The voltage rating for bulk capacitors should be higher than the operating voltage, to provide margin for cases when the motor transfers energy to the supply.

### 10.2 System Power-Up and Power-Down Sequence

#### 10.2.1 Powering Up

The DRV83x2 do not require a power-up sequence. The outputs of the H-bridges remain in a high impedance state until the gate-drive supply voltage GVDD\_X and VDD voltage are above the undervoltage protection (UVP) voltage threshold (see the *Electrical Characteristics* section of this data sheet). Although not specifically required, holding RESET\_A, RESET\_B, and RESET\_C in a low state while powering up the device is recommended. This allows an internal circuit to charge the external bootstrap capacitors by enabling a weak pulldown of the half-bridge output.

## System Power-Up and Power-Down Sequence (continued)

### 10.2.2 Powering Down

The DRV83x2 do not require a power-down sequence. The device remains fully operational as long as the gate-drive supply (GVDD\_X) voltage and VDD voltage are above the UVP voltage threshold (see the *Electrical Characteristics* section of this data sheet). Although not specifically required, it is a good practice to hold RESET\_A, RESET\_B and RESET\_C low during power down to prevent any unknown state during this transition.

## 10.3 System Design Recommendations

### 10.3.1 VREG Pin

The VREG pin is used for internal logic and should not be used as a voltage source for external circuitries. The capacitor on VREG pin should be connected to AGND.

### 10.3.2 VDD Pin

The transient current in VDD pin could be significantly higher than average current through VDD pin. A low resistive path to GVDD should be used. A 22- $\mu$ F to 47- $\mu$ F capacitor should be placed on VDD pin beside the 100-nF to 1- $\mu$ F decoupling capacitor to provide a constant voltage during transient.

### 10.3.3 OTW Pin

$\overline{\text{OTW}}$  reporting indicates the device approaching high junction temperature. This signal can be used with MCU to decrease system power when  $\overline{\text{OTW}}$  is low in order to prevent OT shut down at a higher temperature.

No external pull up resistor or 3.3V power supply is needed for 3.3V logic. The  $\overline{\text{OTW}}$  pin has an internal pullup resistor connecting to an internal 3.3V to reduce external component count. For 5V logic, an external pull up resistor to 5V is needed.

### 10.3.4 FAULT Pin

The  $\overline{\text{FAULT}}$  pin reports any fault condition resulting in device shut down. No external pull up resistor or 3.3V power supply is needed for 3.3V logic. The  $\overline{\text{FAULT}}$  pin has an internal pullup resistor connecting to an internal 3.3V to reduce external component count. For 5V logic, an external pull up resistor to 5V is needed.

### 10.3.5 OC\_ADJ Pin

For accurate control of the overcurrent protection, the OC\_ADJ pin has to be connected to AGND through an OC adjust resistor.

### 10.3.6 PWM\_X and RESET\_X Pins

It is recommended to connect these pins to either AGND or GND when they are not used, and these pins only support 3.3V logic.

### 10.3.7 Mode Select Pins

Mode select pins (M1, M2, and M3) should be connected to either VREG (for logic high) or AGND for logic low. It is not recommended to connect mode pins to board ground if 1- $\Omega$  resistor is used between AGND and GND.



## 11 Layout

### 11.1 Layout Guidelines

#### 11.1.1 PCB Material Recommendation

- FR-4 Glass Epoxy material with 2 oz. copper on both top and bottom layer is recommended for improved thermal performance (better heat sinking) and less noise susceptibility (lower PCB trace inductance).

#### 11.1.2 Ground Plane

- Because of the power level of these devices, it is recommended to use a big unbroken single ground plane for the whole system / board.
- The ground plane can be easily made at bottom PCB layer.
- In order to minimize the impedance and inductance of ground traces, the traces from ground pins should keep as short and wide as possible before connected to bottom ground plane through vias.
- Multiple vias are suggested to reduce the impedance of vias. Try to clear the space around the device as much as possible especially at bottom PCB side to improve the heat spreading.

#### 11.1.3 Decoupling Capacitor

- High frequency decoupling capacitors (100 nF) should be placed close to PVDD\_X pins and with a short ground return path to minimize the inductance on the PCB trace.

#### 11.1.4 AGND

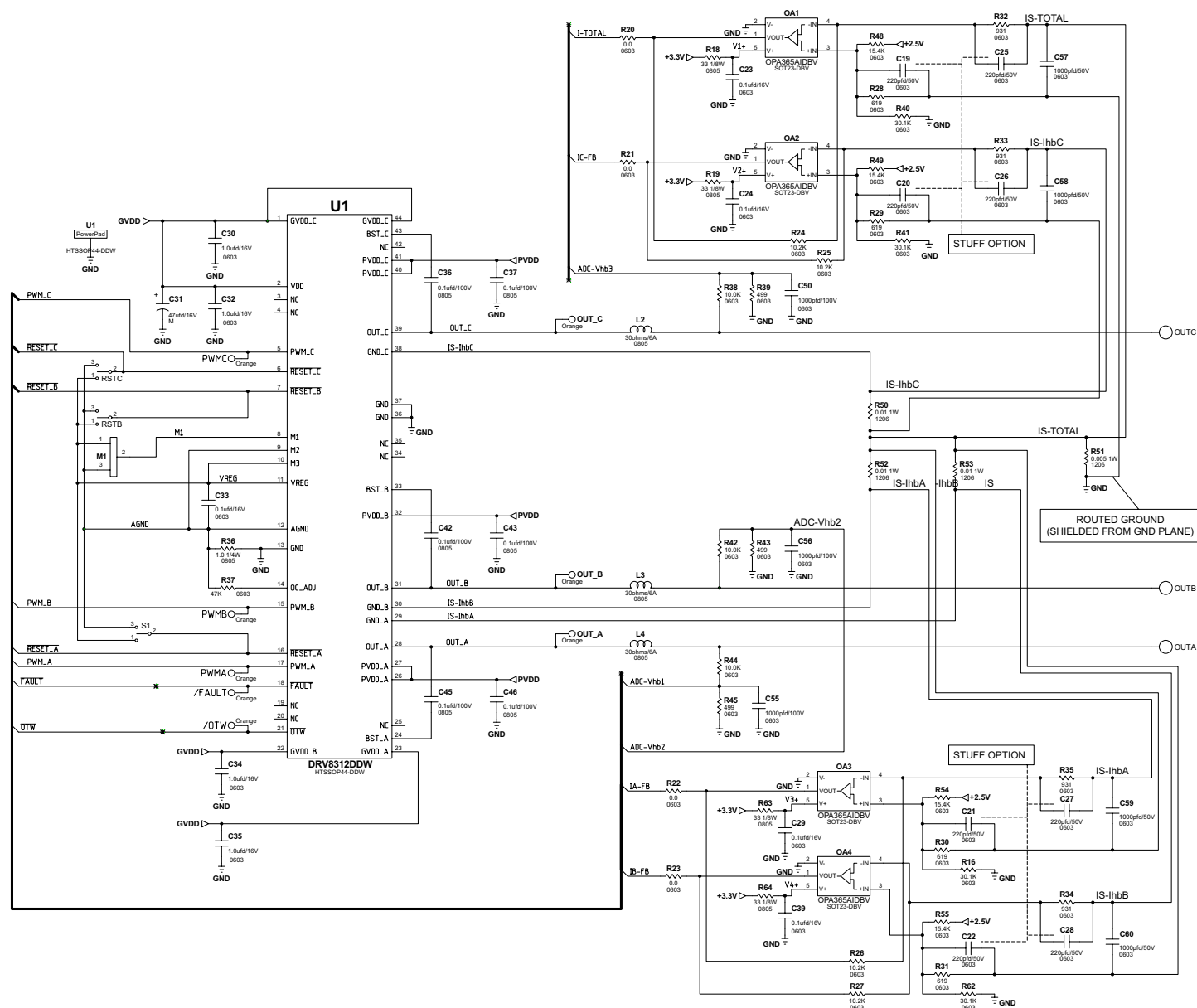
- AGND is a localized internal ground for logic signals. A 1- $\Omega$  resistor is recommended to be connected between GND and AGND to isolate the noise from board ground to AGND.
- There are other two components are connected to this local ground: 0.1- $\mu$ F capacitor between VREG to AGND and Roc\_adj resistor between OC\_ADJ and AGND.
- Capacitor for VREG should be placed close to VREG and AGND pins and connected without vias.

### 11.2 Layout Example

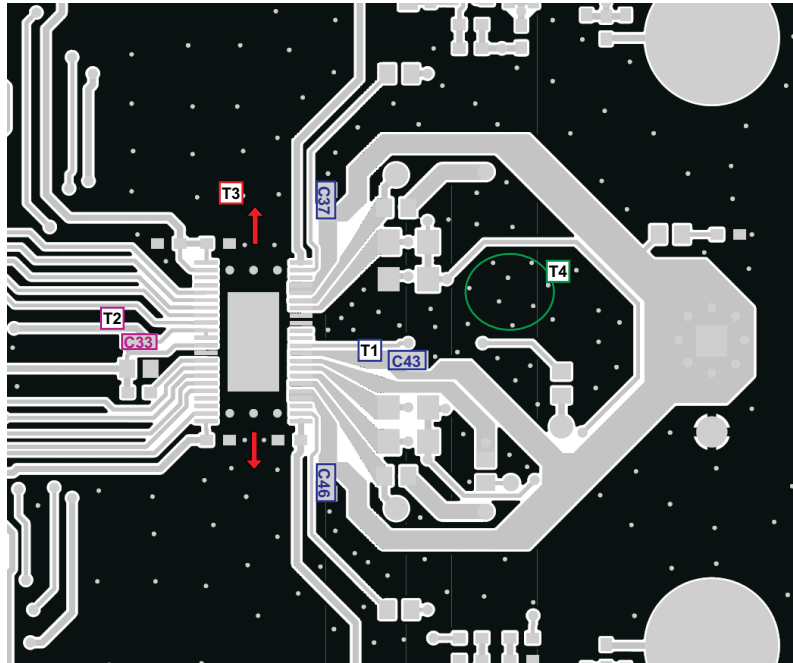
#### 11.2.1 Current Shunt Resistor

- If current shunt resistor is connected between GND\_X to GND or PVDD\_X to PVDD, make sure there is only one single path to connect each GND\_X or PVDD\_X pin to shunt resistor, and the path is short and symmetrical on each sense path to minimize the measurement error due to additional resistance on the trace.

An example of the schematic and PCB layout of DRV8312 are shown in [Figure 16](#), [Figure 17](#), and [Figure 18](#).



### Figure 16. DRV8312 Schematic Example



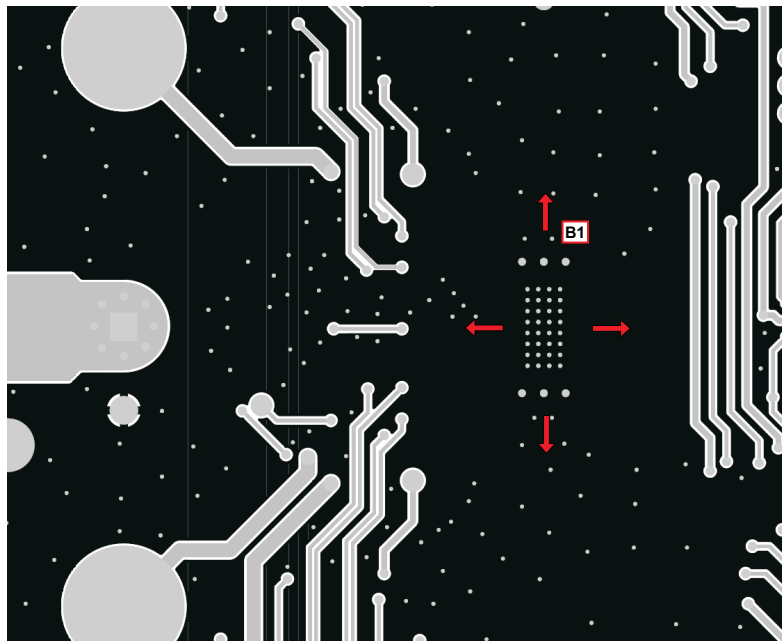
T1: PVDD decoupling capacitors C37, C43, and C46 should be placed very close to PVDD\_X pins and ground return path.

T2: VREG decoupling capacitor C33 should be placed very close to VREG and AGND pins.

T3: Clear the space above and below the device as much as possible to improve the thermal spreading.

T4: Add many vias to reduce the impedance of ground path through top to bottom side. Make traces as wide as possible for ground path such as GND\_X path.

**Figure 17. Printed Circuit Board – Top Layer**



B1: Do not block the heat transfer path at bottom side. Clear as much space as possible for better heat spreading.

**Figure 18. Printed Circuit Board – Bottom Layer**

### 11.3 Thermal Considerations

The thermally enhanced package provided with the DRV8332 is designed to interface directly to heat sink using a thermal interface compound in between, (that is, Ceramique from Arctic Silver, TIMTronics 413, and so on). The heat sink then absorbs heat from the ICs and couples it to the local air. It is also a good practice to connect the heatsink to system ground on the PCB board to reduce the ground noise.

$R_{\theta JA}$  is a system thermal resistance from junction to ambient air. As such, it is a system parameter with the following components:

- $R_{\theta JC}$  (the thermal resistance from junction to case, or in this example the power pad or heat slug)
- Thermal grease thermal resistance
- Heat sink thermal resistance

The thermal grease thermal resistance can be calculated from the exposed power pad or heat slug area and the thermal grease manufacturer's area thermal resistance (expressed in  $^{\circ}\text{C-in}^2/\text{W}$  or  $^{\circ}\text{C-mm}^2/\text{W}$ ). The approximate exposed heat slug size is as follows:

- DRV8332, 36-pin PSOP3 .....  $0.124\text{ in}^2$  ( $80\text{ mm}^2$ )

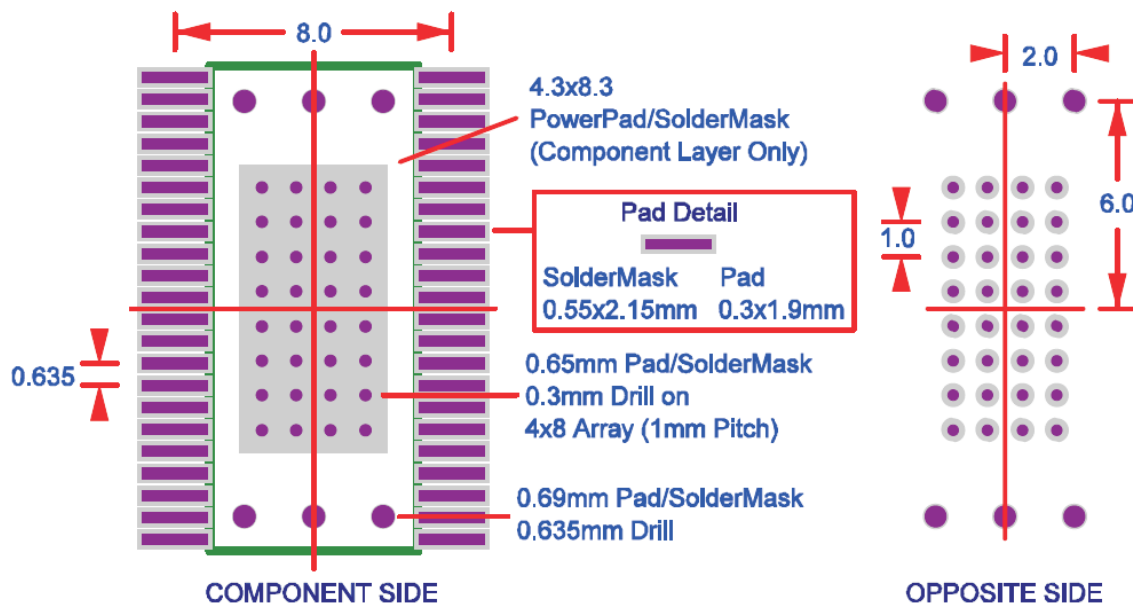
The thermal resistance of a thermal pad is considered higher than a thin thermal grease layer and is not recommended. Thermal tape has an even higher thermal resistance and should not be used at all. Heat sink thermal resistance is predicted by the heat sink vendor, modeled using a continuous flow dynamics (CFD) model, or measured.

Thus the system  $R_{\theta JA} = R_{\theta JC} + \text{thermal grease resistance} + \text{heat sink resistance}$ .

See the TI application report, *IC Package Thermal Metrics* (SPRA953), for more thermal information.

#### 11.3.1 Thermal Via Design Recommendation

Thermal pad of the DRV8312 is attached at bottom of device to improve the thermal capability of the device. The thermal pad has to be soldered with a very good coverage on PCB in order to deliver the power specified in the datasheet. The figure below shows the recommended thermal via and land pattern design for the DRV8312. For additional information, see TI application report, *PowerPad Made Easy* (SLMA004) and *PowerPad Layout Guidelines* (SLOA120).



**Figure 19. DRV8312 Thermal Via Footprint**

## 12 Device and Documentation Support

### 12.1 Related Links

The table below lists quick access links. Categories include technical documents, support and community resources, tools and software, and quick access to sample or buy.

**Table 4. Related Links**

| PARTS   | PRODUCT FOLDER             | SAMPLE & BUY               | TECHNICAL DOCUMENTS        | TOOLS & SOFTWARE           | SUPPORT & COMMUNITY        |
|---------|----------------------------|----------------------------|----------------------------|----------------------------|----------------------------|
| DRV8312 | <a href="#">Click here</a> | <a href="#">Click here</a> | <a href="#">Click here</a> | <a href="#">Click here</a> | <a href="#">Click here</a> |
| DRV8332 | <a href="#">Click here</a> | <a href="#">Click here</a> | <a href="#">Click here</a> | <a href="#">Click here</a> | <a href="#">Click here</a> |

### 12.2 Trademarks

All trademarks are the property of their respective owners.

### 12.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

### 12.4 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

## 13 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

## PACKAGING INFORMATION

| Orderable Device | Status<br>(1) | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples                 |
|------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|-------------------------|
| DRV8312DDW       | ACTIVE        | HTSSOP       | DDW                | 44   | 35             | RoHS & Green    | NIPDAU                               | Level-3-260C-168 HR  | -40 to 85    | DRV8312                 | <a href="#">Samples</a> |
| DRV8312DDWR      | ACTIVE        | HTSSOP       | DDW                | 44   | 2000           | RoHS & Green    | NIPDAU                               | Level-3-260C-168 HR  | -40 to 85    | DRV8312                 | <a href="#">Samples</a> |
| DRV8332DKD       | ACTIVE        | HSSOP        | DKD                | 36   | 29             | RoHS & Green    | NIPDAU                               | Level-4-260C-72 HR   | -40 to 85    | DRV8332                 | <a href="#">Samples</a> |
| DRV8332DKDR      | ACTIVE        | HSSOP        | DKD                | 36   | 500            | RoHS & Green    | NIPDAU                               | Level-4-260C-72 HR   | -40 to 85    | DRV8332                 | <a href="#">Samples</a> |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and

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In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**OTHER QUALIFIED VERSIONS OF DRV8332 :**

NOTE: Qualified Version Definitions:

**TAPE AND REEL INFORMATION**


\*All dimensions are nominal

| Device      | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|-------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| DRV8312DDWR | HTSSOP       | DDW             | 44   | 2000 | 330.0              | 24.4               | 8.6     | 15.6    | 1.8     | 12.0    | 24.0   | Q1            |
| DRV8332DKDR | HSSOP        | DKD             | 36   | 500  | 330.0              | 24.4               | 14.7    | 16.4    | 4.0     | 20.0    | 24.0   | Q1            |

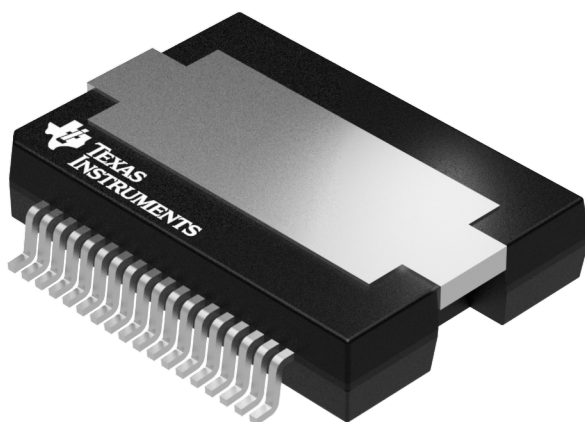


## TAPE AND REEL BOX DIMENSIONS



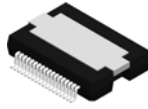
\*All dimensions are nominal

| Device      | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|-------------|--------------|-----------------|------|------|-------------|------------|-------------|
| DRV8312DDWR | HTSSOP       | DDW             | 44   | 2000 | 350.0       | 350.0      | 43.0        |
| DRV8332DKDR | HSSOP        | DKD             | 36   | 500  | 350.0       | 350.0      | 43.0        |



Images above are just a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.

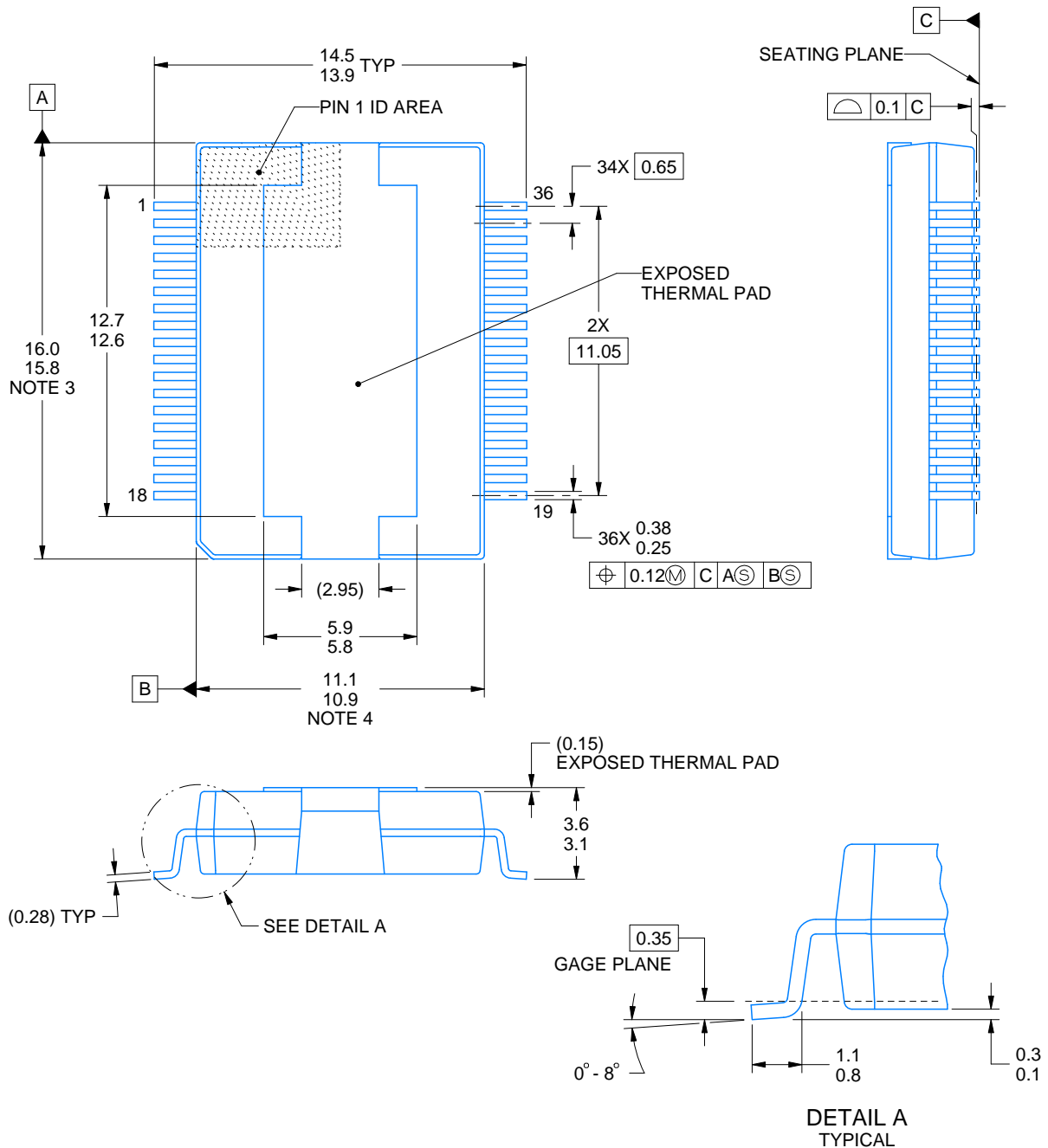
DKD0036A



# PACKAGE OUTLINE

## PowerPAD™ SSOP - 3.6 mm max height

PLASTIC SMALL OUTLINE



4222166/B 06/2017

### NOTES:

PowerPAD is a trademark of Texas Instruments.

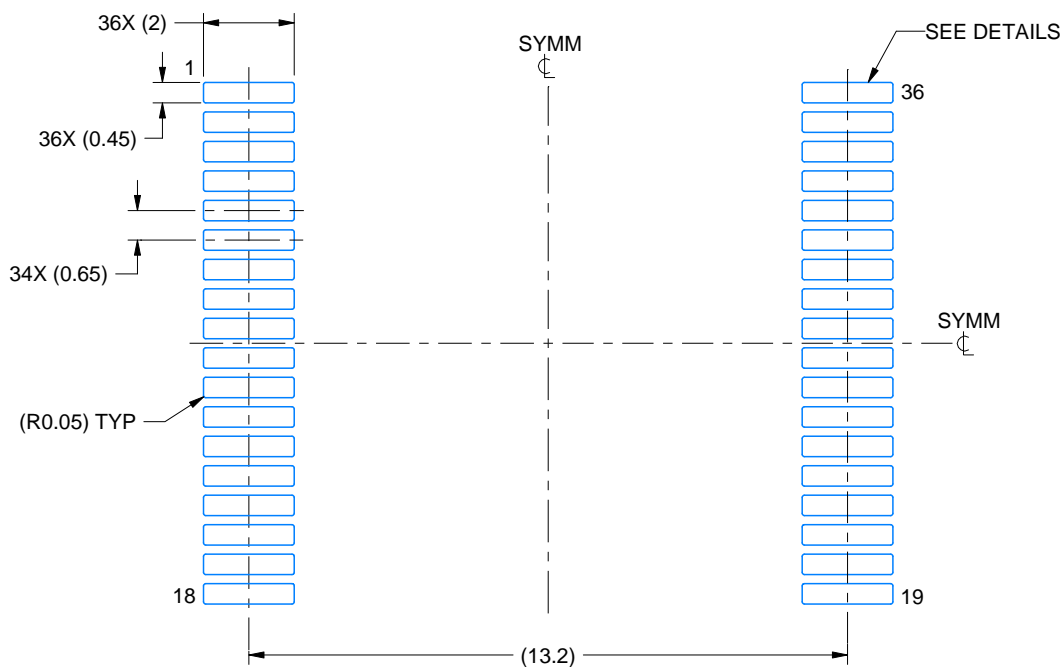
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. The exposed thermal pad is designed to be attached to an external heatsink.

# EXAMPLE BOARD LAYOUT

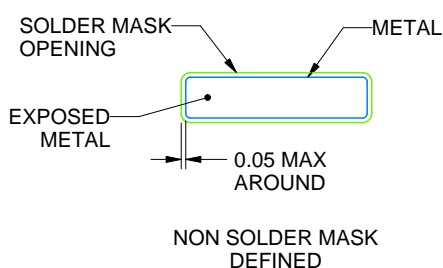
DKD0036A

PowerPAD™ SSOP - 3.6 mm max height

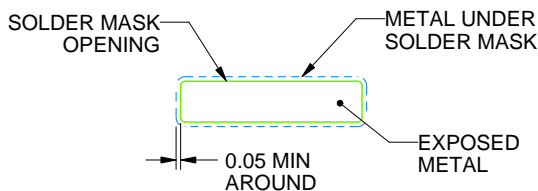
PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE  
EXPOSED METAL SHOWN  
SCALE:6X



NON SOLDER MASK  
DEFINED



SOLDER MASK  
DEFINED

SOLDER MASK DETAILS  
NOT TO SCALE

4222166/B 06/2017

NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

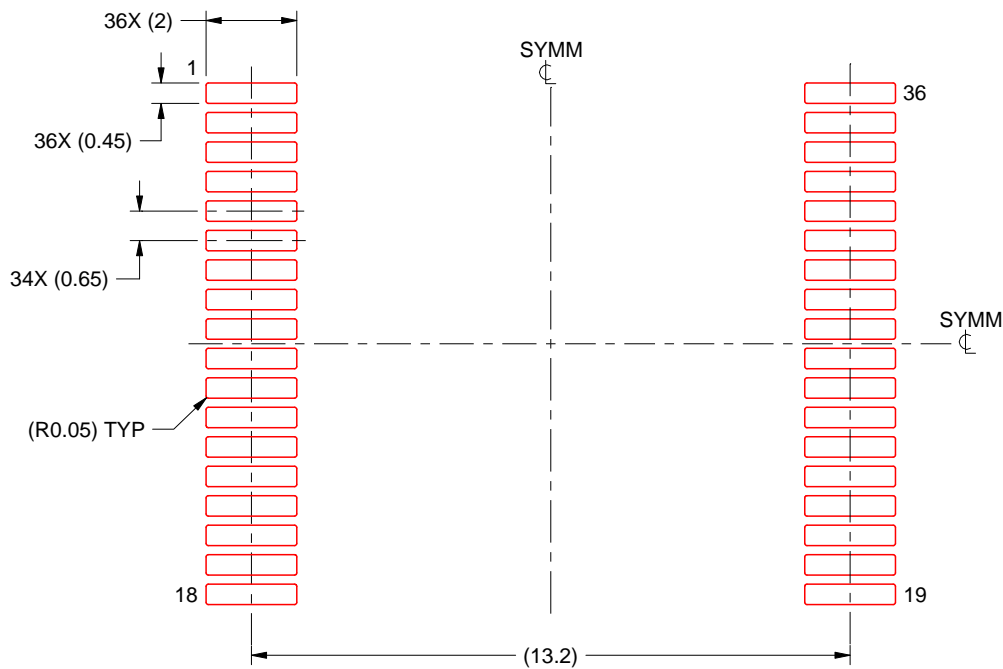
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

# EXAMPLE STENCIL DESIGN

DKD0036A

PowerPAD™ SSOP - 3.6 mm max height

PLASTIC SMALL OUTLINE



SOLDER PASTE EXAMPLE  
BASED ON 0.125 MM THICK STENCIL  
SCALE:6X

4222166/B 06/2017

NOTES: (continued)

7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
8. Board assembly site may have different recommendations for stencil design.

## GENERIC PACKAGE VIEW

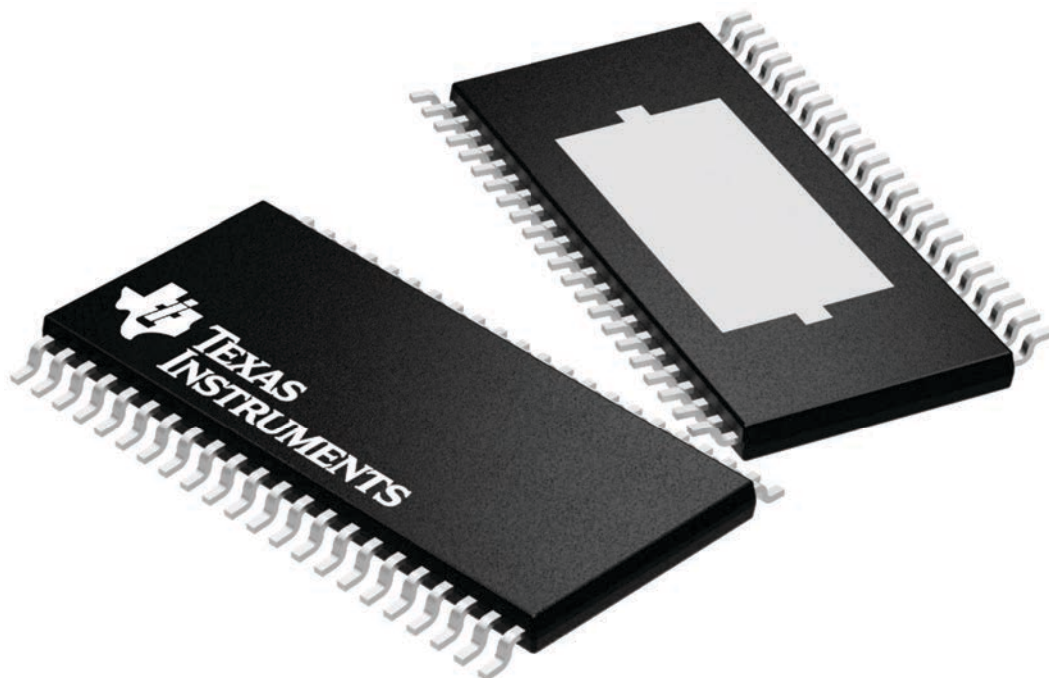
**DDW 44**

**PowerPAD TSSOP - 1.2 mm max height**

6.1 x 14, 0.635 mm pitch

PLASTIC SMALL OUTLINE

This image is a representation of the package family, actual package may vary.  
Refer to the product data sheet for package details.



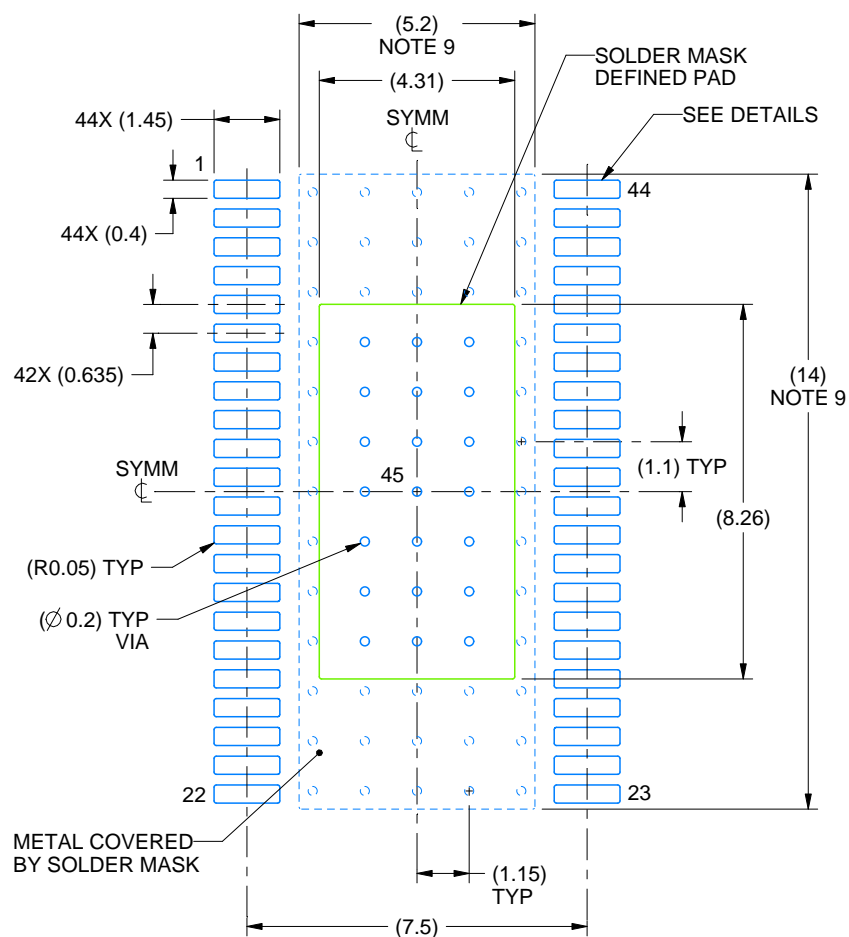
4224876/A



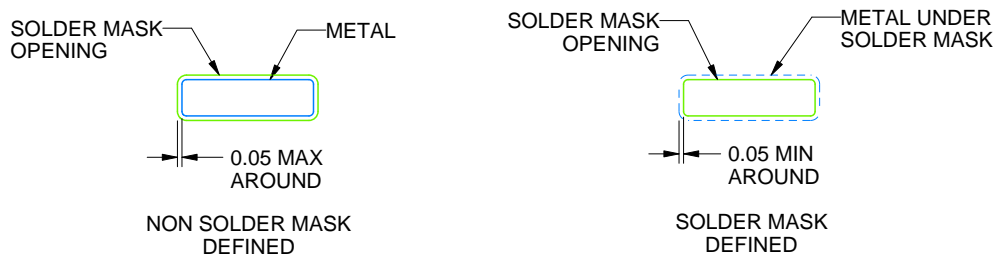
**DDW0044B**

## PowerPAD™ TSSOP - 1.2 mm max height

## PLASTIC SMALL OUTLINE



LAND PATTERN EXAMPLE  
SCALE:6X



SOLDER MASK DETAILS  
NOT TO SCALE

4218832/A 03/2019

NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.
6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
7. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 ([www.ti.com/lit/slma002](http://www.ti.com/lit/slma002)) and SLMA004 ([www.ti.com/lit/slma004](http://www.ti.com/lit/slma004)).
8. Size of metal pad may vary due to creepage requirement.

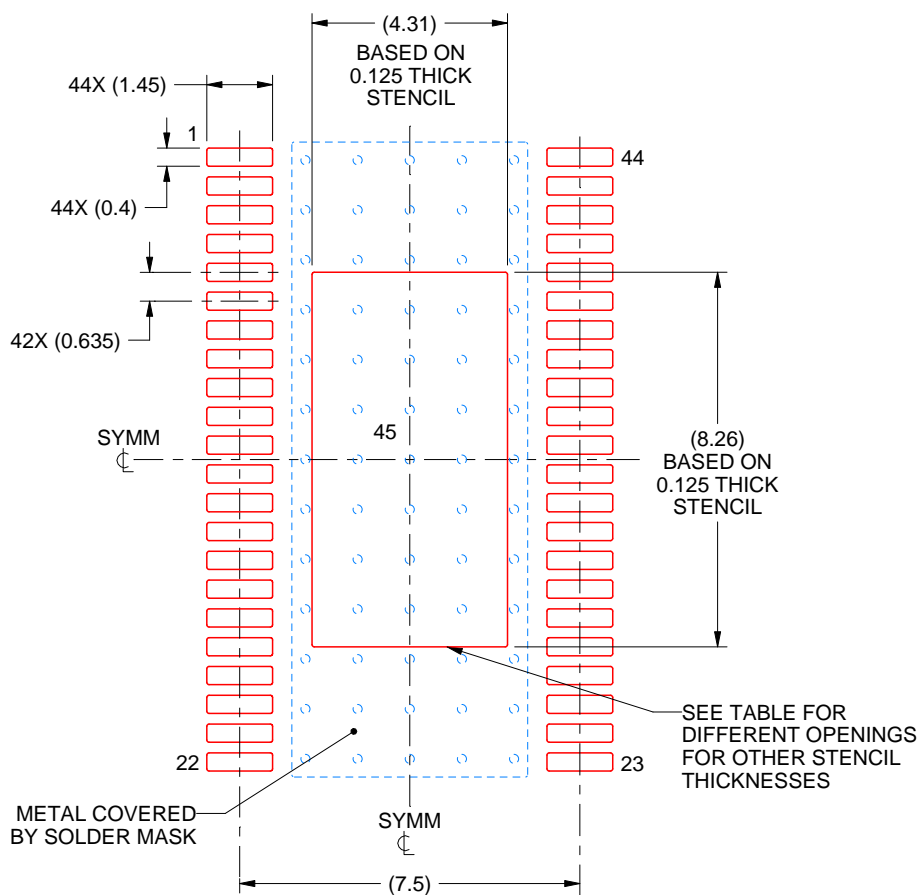


# EXAMPLE STENCIL DESIGN

DDW0044B

PowerPAD™ TSSOP - 1.2 mm max height

PLASTIC SMALL OUTLINE



**SOLDER PASTE EXAMPLE**  
 PAD 45:  
 100% PRINTED SOLDER COVERAGE BY AREA  
 SCALE:6X

| STENCIL THICKNESS | SOLDER STENCIL OPENING |
|-------------------|------------------------|
| 0.1               | 4.82 X 9.23            |
| 0.125             | 4.31 X 8.26 (SHOWN)    |
| 0.15              | 3.93 X 7.54            |
| 0.175             | 3.64 X 6.98            |

4218832/A 03/2019

NOTES: (continued)

9. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
10. Board assembly site may have different recommendations for stencil design.

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